# TC-W550/W551

# **SERVICE MANUAL**

TC-W550/TC-W551

US Model

TC-W550

Canadian Model
AEP Model



Photo: TC-W550

Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation. "DOLBY" and the double-D symbol are trademarks of Dolby Laboratories Licensing Corporation.

### **SPECIFICATIONS**

Recording system 4-track 2-channel stereo Fast-winding time

Approx. 90 sec. (with C-60 cassette)

Bias frequency 105 kHz

Signal-to-noise ratio (NAB, at peak level)

Dolby NR switch Cassette	OFF	B-TYPE ON	C-TYPE ON	
TYPE IV (Sony METAL-ES)	58 dB	65 dB	71 dB	
TYPE II (Sony UX-S)	57 dB	64 dB	70 dB	
TYPE I (Sony HF-S)	54 dB	61 dB	67 dB	

Total harmonic distortion

1.0% (with Sony METAL-ES cassette)

### **SAFETY-RELATED COMPONENT WARNING!!**

### ATTENTION AU COMPOSANT AYANT RAPPORT À LA SÉCURITÉ!

LES COMPOSANTS IDENTIFIÉS PAR UNE TRAME ET UNE MARQUE A SUR LES DIAGRAMMES SCHÉMATIQUES ET LA LISTE DES PIÈCES SONT CRITIQUES POUR LA SÉCURITÉ DE FONCTIONNEMENT. NE REMPLACER CES COMPOSANTS QUE PAR DES PIÈCES SONY DONT LES NUMÉROS SONT DONNÉS DANS CE MANUEL OU DANS LES SUPPLÉMENTS PUBLIÉS PAR



Model Name Using	DECK A: TC-W530		
Similar Mechanism	DECK B: TC-W530		
Tape Transport	DECK A: TCM-CMAY, A-4		
Mechanism Type	DECK B: TCM-CMAY, B-11		

### Frequency response (DOLBY NR OFF)

TYPE IV cassette (Sony METAL-ES)	30 - 15,000 Hz (±3 dB) (DIN) 30 - 13,000 Hz (±3 dB, 0VU recording)
TYPE II cassette (Sony UX-S)	30 – 15,000 Hz (±3 dB) (DIN)
TYPE I cassette (Sony HF-S)	30 – 14,000 Hz (±3 dB) (DIN)

Wow and flutter 0.07% WRMS (NAB) ±0.2% (DIN)

### Inputs/Outputs

Line inputs (phono jacks)	Sensitivity Input impedance	77.5 mV (-20 dB) 50 kilohms	
Line outputs (phono jacks)	Rated output level	0.44 V (-5 dB) at load impedance 47 kilohms	
	Load impedance	Over 10 kilohms	
Headphones output (stereo phone jack)	Output level	-28 dB at load impedance 8 ohms	

0 dB = 0.775 V

- Continued on page 2 -

# STEREO CASSETTE DECK

### TC-W550/W551

### General

**Dimensions** 

Weight

Power requirements

US, Canadian model: 120 V AC, 60 Hz AEP model: 220 V AC, 50/60 Hz Approx.  $430 \times 130 \times 275 \text{ mm (w/h/d)}$  $(17 \times 5^{1}/_{8} \times 10^{7}/_{8} \text{ inches})$ including projecting parts and controls Approx. 4.9 kg (10 lbs 13 oz) Supplied accessories Connecting cord (2) Remote control cord (1)

Optional accessory

Wireless remote control unit RM-88

### **FEATURES**

### **Double decks**

The unit consists of two decks: deck A for playback and deck B for recording/playback.

### Two-speed dubbing

Normal speed for dubbing while monitoring the selections. High speed for dubbing the whole cassette in a short time.

### **Edit functions**

By pausing the decks manually while dubbing, you can search for any portion to be dubbed with the rightward/leftward fast winding.

### Type B and C Dolby noise reduction \* system

Reduces tape hiss noise in low level high frequency signals.

### Other features

- Relay playback for long hours
- Synchronized recording with a turntable system (for TC-W551)
- Record muting
- Handy remote control operation (with the optional Sony RM-88 remote control unit)
  - \* Dolby noise reduction manufactured under license from Dolby Laboratories Licensing Corporation.
    "DOLBY" and the double-D 🔟 are trademarks of Dolby Laboratories Licensing Corporation.

### **Table of Contens**

Section	Title	Page
SECTION 1	OUTLINE	. 3
1-1.	LOCATION AND FUNCTION OF	F
	CONTROLS	. 3
1-2.	IC501 (M50742-404) PIN	
	FUNCTIONS	. 6
1-3.	BLOCK DIAGRAM	. 9
<b>SECTION 2</b>	DISASSEMBLY	. 11
SECTION 3	ADJUSTMENTS	. 13
3-1.	MECHANICAL ADJUSTMENTS	. 13
3-2.	ELECTRICAL ADJUSTMENTS.	. 14
<b>SECTION 4</b>	CIRCUIT BOARDS LOCATION	. 18
<b>SECTION 5</b>	DIAGRAMS	. 19
5-1.	MOUNTING DIAGRAM	. 19
5-2.	SCHEMATIC DIAGRAM	. 23
SECTION 6	EXPLODED VIEWS AND	
	PARTS LISTS	. 29
SECTION 7	ELECTRICAL PARTS LIST	. 34
<b>SECTION 8</b>	TROUBLESHOOTING	. 41

### SECTION 1 **OUTLINE**

### SAFETY CHECK-OUT (US Model)

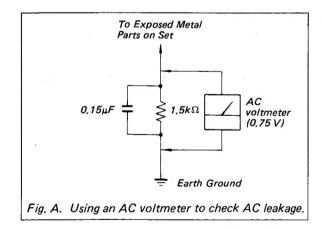
After correcting the original service problem, perform the following safety check before releasing the set to the customer:

Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

### LEAKAGE TEST

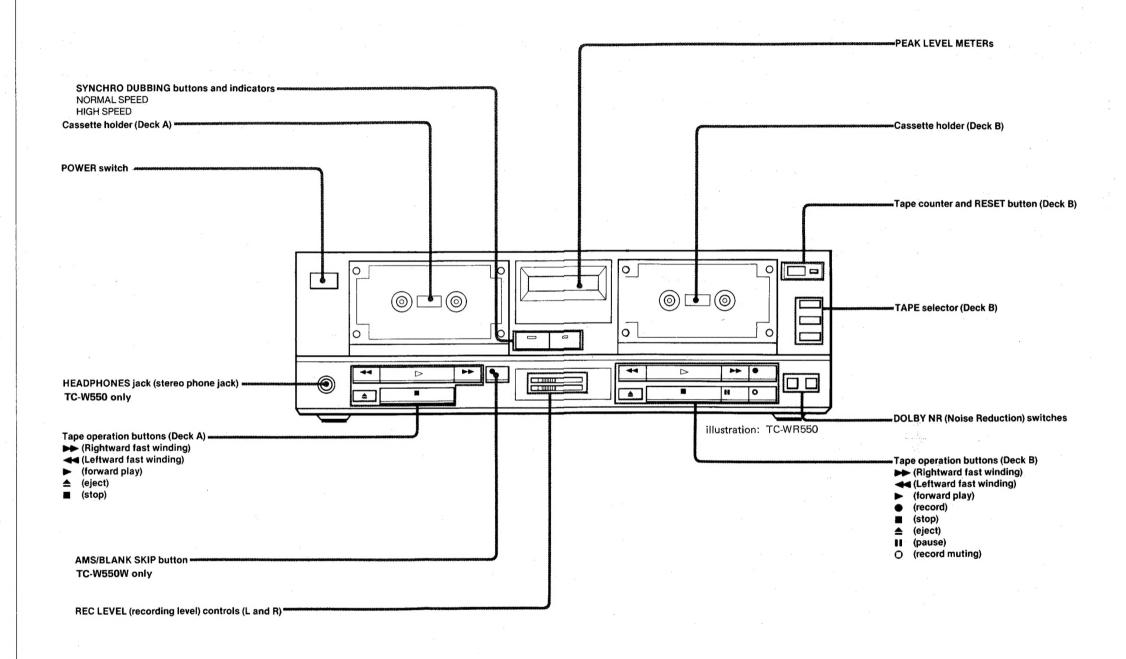
The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microampers). Leakage current can be measured by any one of three methods.

- 1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
- 2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.
- 3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate lowvoltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2 V AC range are suitable. (See Fig. A)

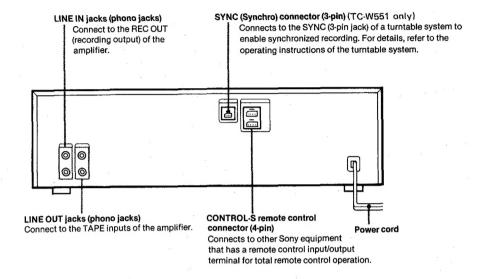


### 1-1. LOCATION AND FUNCTION OF CONTROLS

FRONT PANEL



### REAR PANEL



### 1-2. IC501 (M50742-404) PIN FUNCTIONS

IC501 (M50742-404) is a 4 bit microcomputer which controls the mechanism, does key input and LED display.

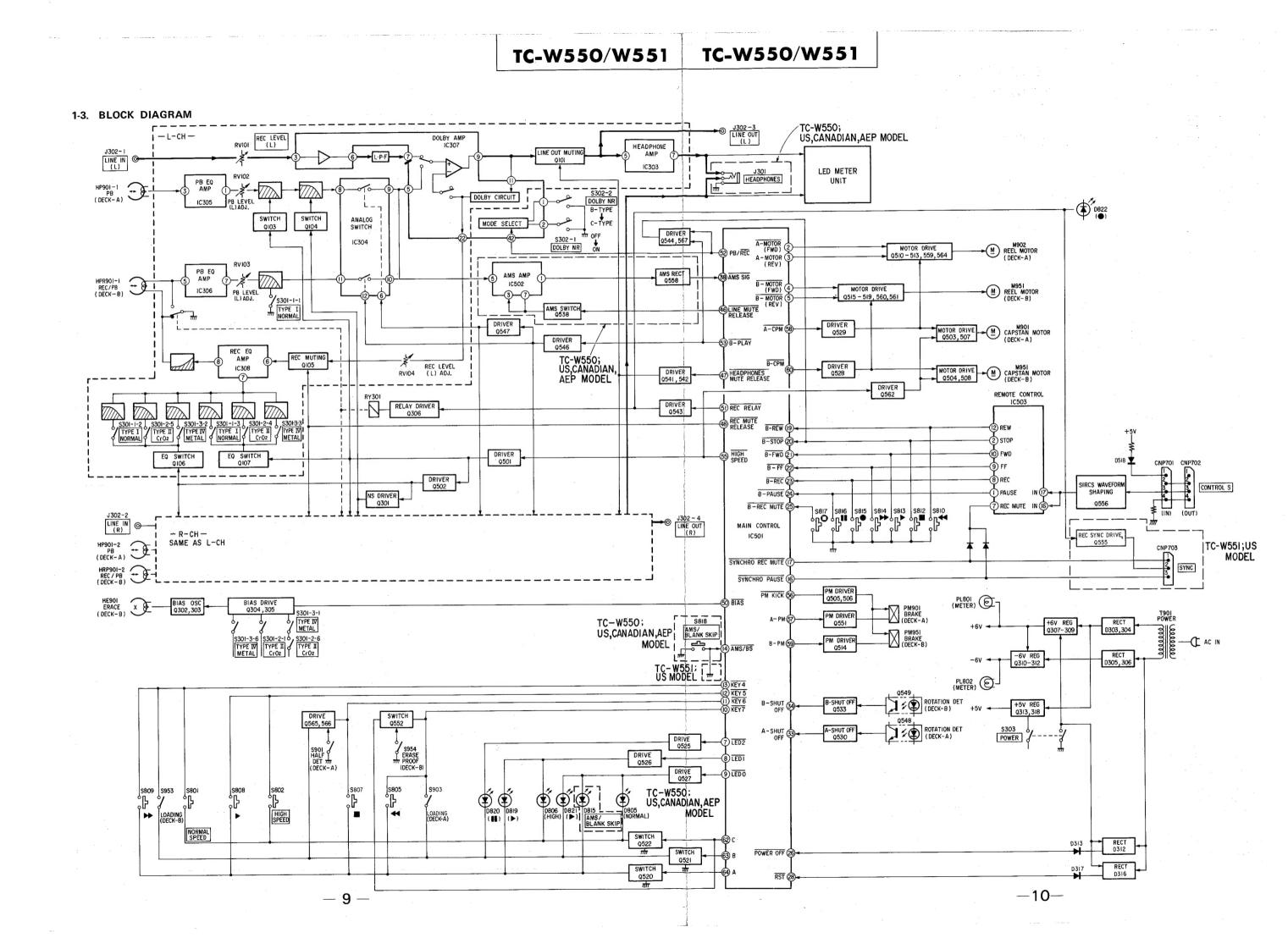
The pin functions, key matrix and LED matrix descriptions follow.

Pin No.	Pin Name	1/0	Function		
1	V <sub>DD</sub>	-	Power supply pin.		
2	A-MOTOR (FWD)	0	A deck reel motor (FWD) drive output pin. "L" when A deck reel motor rotates FWD, otherwise "H".		
3	A-MOTOR (REV)	0	A deck reel motor (REV) drive output pin. "L" when A deck reel motor rotates reverse, otherwise "H".		
4	B-MOTOR (FWD)	0	B deck reel motor (FWD) drive output pin. "L" when B deck reel motor rotates FWD, otherwise "H".		
5	B-MOTOR (REV)	0	B deck reel motor (REV) drive output pin. "L" when B deck reel motor rotates reverse, otherwise "H".		
6 7 8 9	LED3 LED2 LED1 LED0	O	Anode side output pins to dynamically light up LED.  Not used.		
10 11 12 13	KEY7 KEY6 KEY5 KEY4	I	Key matrix key return signal input pins.		
14	AMS/BS	I	AMS/BS (blank skip) key input pin.		
15	TC STOP	I	Direct function stop signal input pin. "L" when amp function is at "TAPE", "H" otherwise. When "H" is input during playback, stop occurs, but not during recording. Not used.		
16	SYNCHRO-II	I	Synchro pause release signal input pin. "L" when synchro pause release signal is input; otherwise "H". Only accepted when B deck is in recording mute or recording pause. Not used.		
17	SYNCHRO- O	Ι	Synchro recording mute signal input pin.  "L" when synchro recording mute signal is input; otherwise "H". Only accepted during B deck recording.  If 16 SYNCHRO-II and 17 SYNCHRO- above both input "L" at the same time remote control AMS/ input is judged, and during recording, recording mute operation results.		
18	B- ◀	I	B deck    key input pin. Not used.		
19	B- <b>←</b>	I	B deck ◀◀ key input pin.		
20	B- ■	I	B deck ■ key input pin.		
21	B-▶	I	B deck ▶ key input pin.		
22	B-▶▶	I	B deck ▶▶ key input pin.		
23	B- ●	I	B deck ● key input pin.		
24	B-11	I	B deck ▮ key input pin.		
25	B- <b>O</b>	I	B deck • key input pin.		
26	POWER OFF	I	Power detection pin.  "H" is input for power ON and "L" for power OFF. For power OFF when head is up, the head is lowered immediately.		
27	GND	-	Ground pin.		
28	RST	I	External reset signal input pin.  Reset operation is performed for "L" level input.		

Pin No.	Pin Name	I/O	Function		
29 30	XI XO	I O	Clock oscillation pins. (3.58 MHz on this model.)		
31	CLK	0	Timing signal output pin. Supplies 895 kHz clock to RMS controller. Not used.		
32	GND	_	Ground pin.		
33	A-SHUT OFF	I	• A deck reel table rotation signal input pin. When a pulse ( \) is input during A deck PB, FF, FR and "H" continues for 2 seconds during PB or 0.5 seconds during FF or FR, shut off occurs.		
			• During power ON Switching input pin for 1 direction/2 direction playback.		
			1 direction playback:  POWER ON 2 direction playback: "H"		
34	B-SHUT OFF	I	B deck reel table rotation signal input pin. When a pulse (\( \) is input during B deck PB, recording, FF, FR and "H" continues for 2 seconds during PB or recording or for 0.5 seconds during FF or FR, shut off occurs.		
35	Q	I	B deck leader tape sensor (quick sensor) signal input pin. At leader tape: "L" At magnetic coating: "H" When "L" is input during B deck playback or recording, B deck reverses rotation. However, only operates for from FWD to REV direction. Also, does not operate for 8 seconds from the start of FWD.		
36	TIMER REC	I	• Direction mode switching signal input pin. When direction mode is , "L", otherwise "H".		
			During power ON TIMER REC signal input pin.		
			TIMER REC:		
			POWER ON Otherwise: "H" Not used.		
37	>/TIMER PLAY	I	<ul> <li>Direction mode switching signal input pin. "L" when direction mode is          otherwise "H".</li> </ul>		
			During power ON TIMER PLAY signal input pin.		
			TIMER PLAY:		
			POWER ON		
20	AMS SIG	- T	Otherwise: "H" Not used.		
38	BACK	I	AMS signal input pin. "H" during recorded portion, "L" during blank.  RMS control signal input pin.		
40	GO		RMS control signal input pin.  Receives "back" or "go" commands from RMS controller during RMS.  Both "H" during RMS OFF, both "L" when RMS is set, then after pin 41 REQ output, for "back" command, pin 39 BACK: "L", pin 40 GO: "H". For "go" command, pin 39 BACK: "H", pin 40 GO: "L" are input from RMS controller.  Not used.		
41	REQ	0	Output pin for request signal to RMS controller. Outputs "L" to receive command from RMS controller during RMS. Not used.		
42	TIMER	0	"L" for two seconds only after reset (0.8 seconds), otherwise "H".  2sec  POWER ON 800ms		
43	TC FUNCTION	0	Direct function signal output pin. ""\"" when A deck and B deck ⊳ or ⊲ key is ON, otherwise "H". Not used.		

## TC-W550/W551

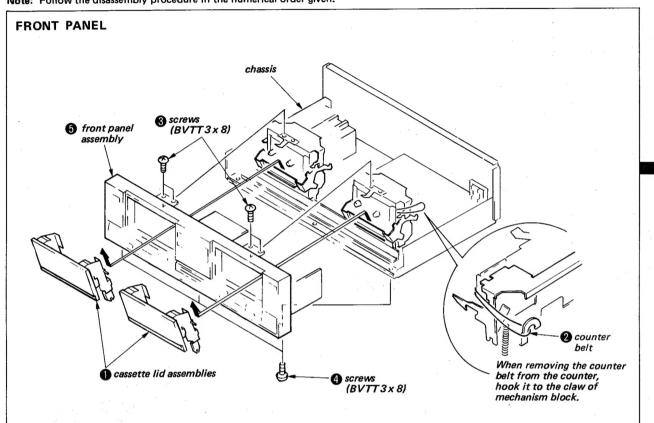
Pin No.	Pin Name	1/0	Function
44	SIRCS MUTE	0	Remote control prohibit signal output pin. "L" during dubbing so that remote control can not operate. Otherwise "H".
45	A-PLAY MONITOR	0	A deck playback monitor signal output pin. "L" during A deck playback to inform RMS controller of playback. "H" at other times. Not used.
46	LINE MUTE RELEASE	0	Line muting release signal output pin. "L" for A deck, B deck playback and during dubbing, "H" at other times.
47	H.P MUTE RELEASE	0	Headphone, line output meter muting release signal output pin. "L" for A deck playback, B deck playback and recording, and dubbing; otherwise "H".
48	REC MUTE RELEASE	0	Recording muting release signal output pin. "L" during B'deck recording and dubbing, otherwise "H".
49	A-RMS MONITOR	0	A deck RMS monitor signal output pin. "L" during RMS operation to inform RMS controller of RMS operation. Not used.
50	BIAS	0	Recording bias oscillation control signal output pin. "L" during B deck recording and dubbing, otherwise "H".
51	REC RELAY	0	Relay control signal output pin. "L" when B deck ● (REC) key, HIGH SPEED DUBBING key or NORMAL SPEED DUBBING key is ON, otherwise "H".
52	PB/REC	0	Playback/recording switching signal output pin. "L" when B deck ● (REC) key is ON, otherwise "H".
53	B-PLAY	0	A deck/B deck switching signal output pin. "L" during B deck playback, otherwise "H".
54	A-PLAY	0	A deck/B deck switching signal output pin. "L" during A deck playback; otherwise "H". Not used.
55	HIGH SPEED	0	Normal speed dubbing/high speed dubbing switching signal output pin. "L" for high speed dubbing, otherwise "H".
56	PM-KICK	0	Plunger solenoid kick signal output pin. "I" during plunger solenoid kick, otherwise "H".
57	A-PM	0	A deck plunger solenoid control signal output pin. "H" when A deck plunger solenoid is ON, otherwise "L".
58	A-CPM	0	A deck capstan motor control signal output pin. "L" when A deck capstan motor is ON, otherwise "H".  This output is used to lower reel motor torque.
59	B-PM	0	B deck plunger solenoid control signal output pin. "H" when B deck plunger sol solenoid is ON, otherwise "L".
60	В-СРМ	0	B deck capstan motor control signal output pin. "L" when B deck capstan motor is ON, otherwise "H".  This output is used to lower reel motor torque.
61 62 63 64	D C B A	0	Key matrix signal source output and cathode side output for dynamic lighting of LED.

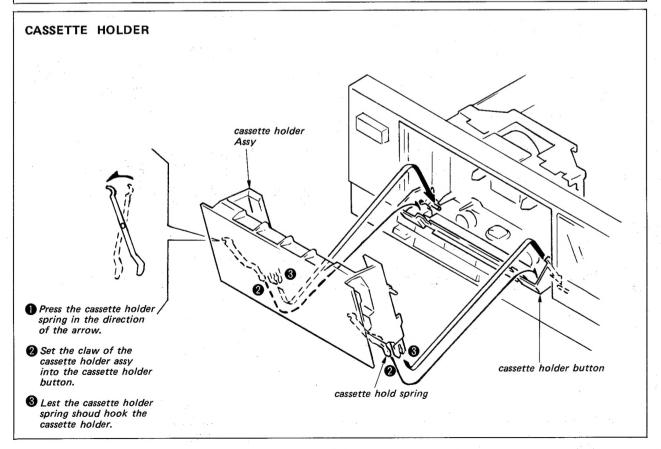


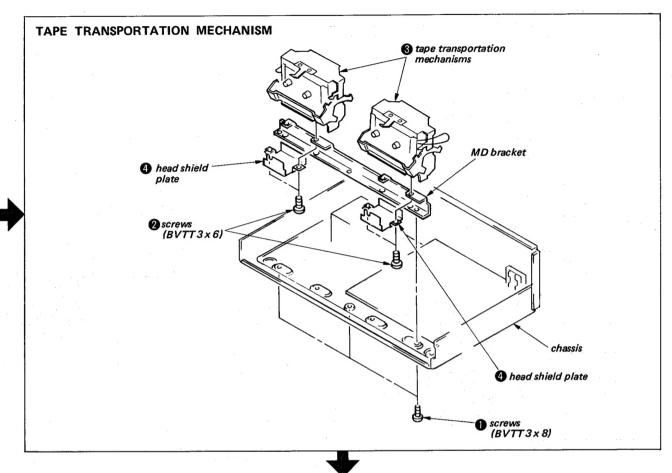
### **SECTION 2 DISASSEMBLY**

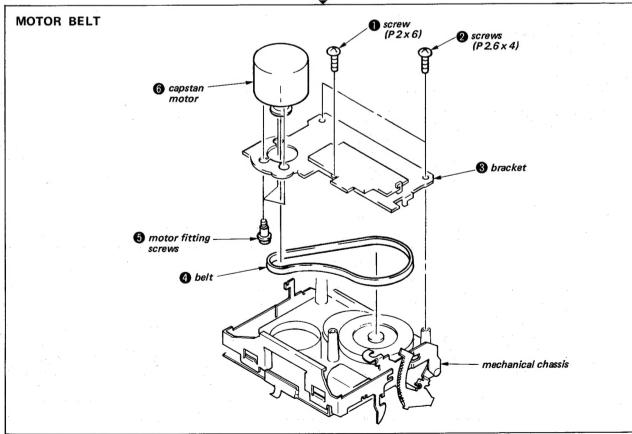
### 2-1. DISASSEMBLY

Note: Follow the disassembly procedure in the numerical order given.









# SECTION 3 ADJUSTMENTS

### 3-1. MECHANICAL ADJUSTMENTS

### **PRECAUTION**

1. Clean the following parts with a denaturedalcohol-moistened swab:

record/playback head erase head

capstan

pinch roller rubber belts idlers

2. Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)

3. Do not use a magnetized screwdriver for the adjustments.

4. After the adjustments, apply suitable locking compound to the parts adjusted.

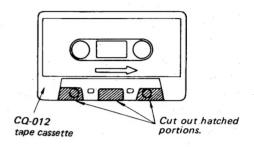
5. The adjustments should be performed with the rated power supply voltage unless otherwise noted.

### **Torque Measurement**

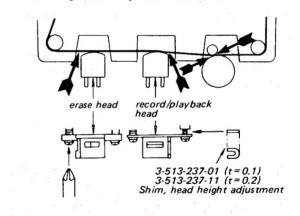
Torque	Torque meter	Meter reading	
FWD	CQ-102C	25 to 75 g·cm (0.35 to 1.04 oz·inch)	
FWD Back tension	CQ-102C	1 to 10 g·cm (0.014 to 0.14 oz·inch)	
FF, REW	CQ-201B	80 to 180 g·cm (1.11 to 2.5 oz·inch)	

### Head Height Adjustment

1. Prepare an adjustment cassette as shown below.



 In playback mode and viewing from the front, adjust the head heights to eliminate tape curl and tape twist at portions of arrow.



### 3-2. ELECTRICAL ADJUSTMENTS

- Demagnetize the record/playback head with a head demagnetizer. (Do not bring the head demagnetizer close to the erase head.)
- 2. Do not use a magnetized screwdriver for the adjustments.
- 3. After the adjustments, apply suitable locking compound to the parts adjusted.
- 4. The adjustments should be performed with the rated power supply voltage unless otherwise noted.
- 5. The adjustments should be performed in the order given in this service manual. (As a general rule, playback circuit adjustment should be completed before performing recording circuit adjustment.)
- 6. The adjustments should be performed for both L-CH and R-CH.
- Switches and controls should be set as follows unless otherwise specified.

DOLBY NR switch:

OFF

SYNCHRO DUBBING switch:

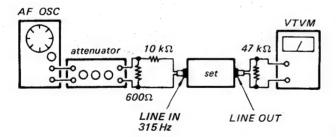
NORMAL SPEED
TYPE I (DECK B)

TAPE SELECT switch:

Standard Record:

Deliver the standard input signal level to the input jack and set the REC LEVEL control to obtain the standard output signal level.

Mode: record



### Standard Input Level

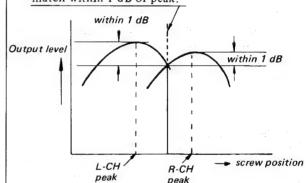
	LINE IN
source impedance	10 kΩ
input level	0.25 V (-10 dB)

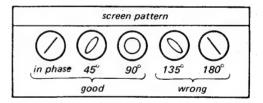
### Standard Output Level

	LINE OUT
load impedance	47 kΩ
output level	0.44 V (-5 dB)

# Record/Playback Head Azimuth Adjustment Procedure: 1. Mode: playback test tape P-4-A 100 (10 kHz, -10 dB) L-CH Set A7 k\Omega oscilloscope

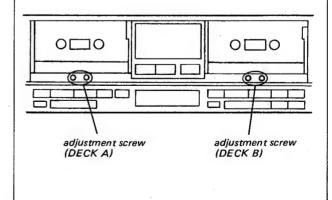
2. Turn the adjustment screw and check output peaks. If the peaks do not match for L-CH and R-CH, turn the adjustment screw so that outputs match within 1 dB of peak.

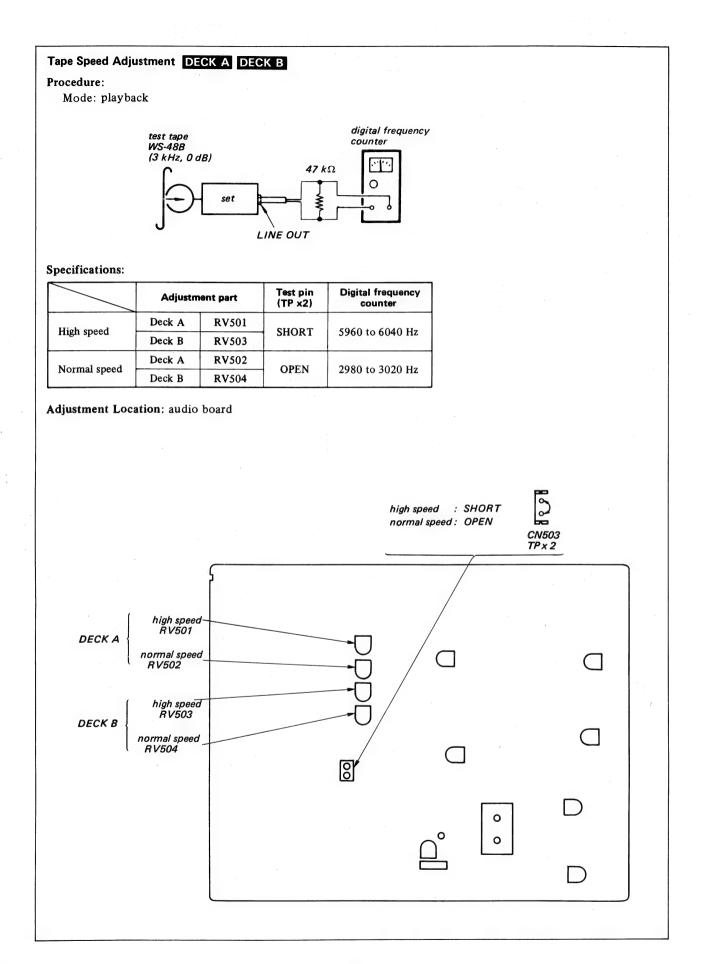


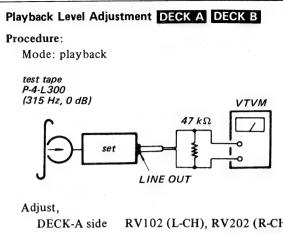


- After the adjustment finishing with tightening direction, lock the adjustment screw with locking compound.
- 4. After the locking compound dried out, reassemble the function switch block.

### Adjustment Location:







DECK-A side RV102 (L-CH), RV202 (R-CH)
DECK-B side RV103 (L-CH), RV203 (R-CH)
so that the specifications are satisfied.

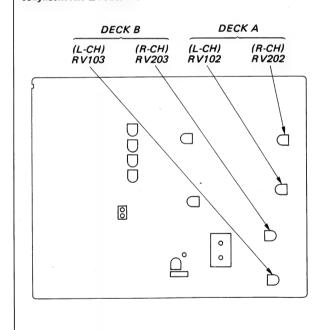
### Specification:

LINE OUT level: 0.41 to 0.46 V (-5.5 to -4.5 dB)

level difference between the channels:

within 0.5 dB
Confirm that LINE OUT level is not changed when
Playback and Stop are repeated.

Adjustment Location: audio board



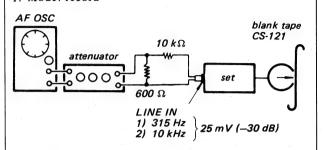
### Record BIAS Adjustment DECK B

### Setting:

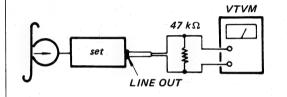
REC LEVEL control: standard record (See page 14.)

### Procedure:

1. Mode: record



2. Mode: playback

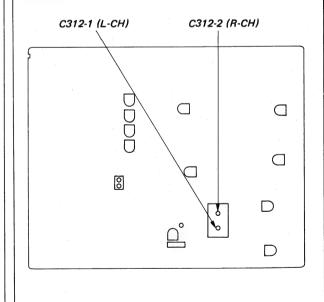


Play back the tape recorded in step 1. If the specification is not satisfied, adjust CT312-1 (L-CH), CT312-2 (R-CH) and repeat steps 1 and 2.

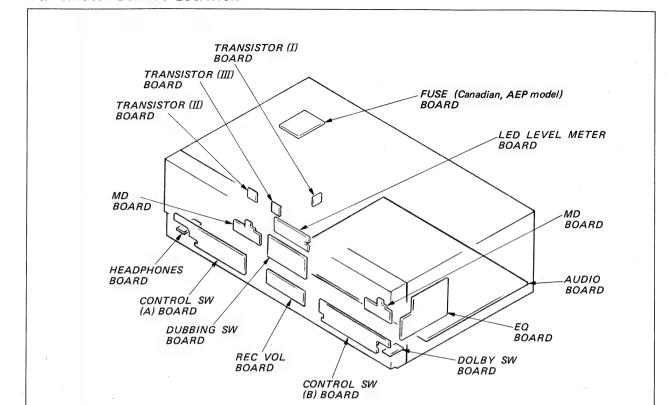
### Specification:

The LINE OUT level of 10 kHz signal relative to that of 315 Hz: -0.5 dB to +0.5 dB.

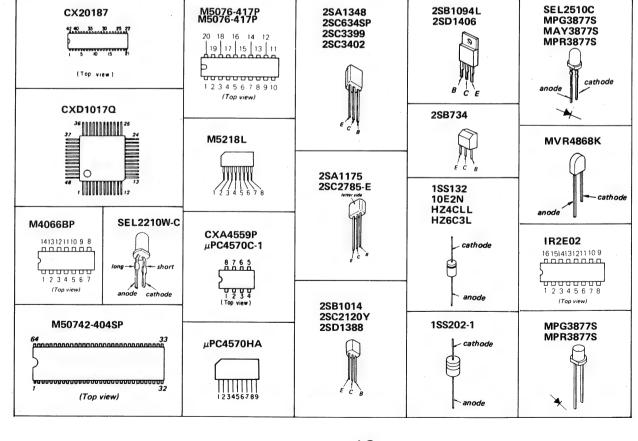
Adjustment Location: audio board



### 4-1. CIRCUIT BOARDS LOCATION

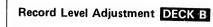


### • SEMICONDUCTOR LEAD LAYOUTS



SEL2510C

2SB1094L



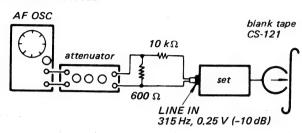
Setting:

REC LEVEL control: standard record

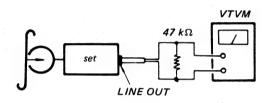
(See page 14.)

### Procedure:

1. Mode: record



2. Mode: playback



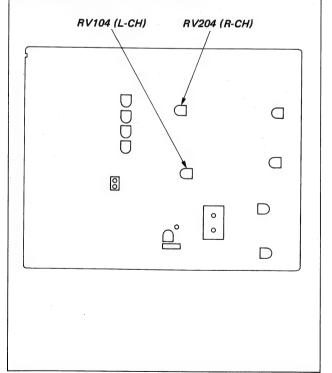
Play back the tape recorded in step 1. If the specification is not satisfied, adjust RV104 (L-CH), RV204 (R-CH) and repeat steps 1 and 2.

### Specification:

LINE OUT level: 0.41 to 0.46 V

(-5.5 to -4.5 dB)

### Adjustment Location: audio board



### **SECTION 5 DIAGRAMS**

- 5-1. MOUNTING DIAGRAM Conductor Side —
- See page 18 for semiconductor Lead Layouts and Circuit Boards Location.

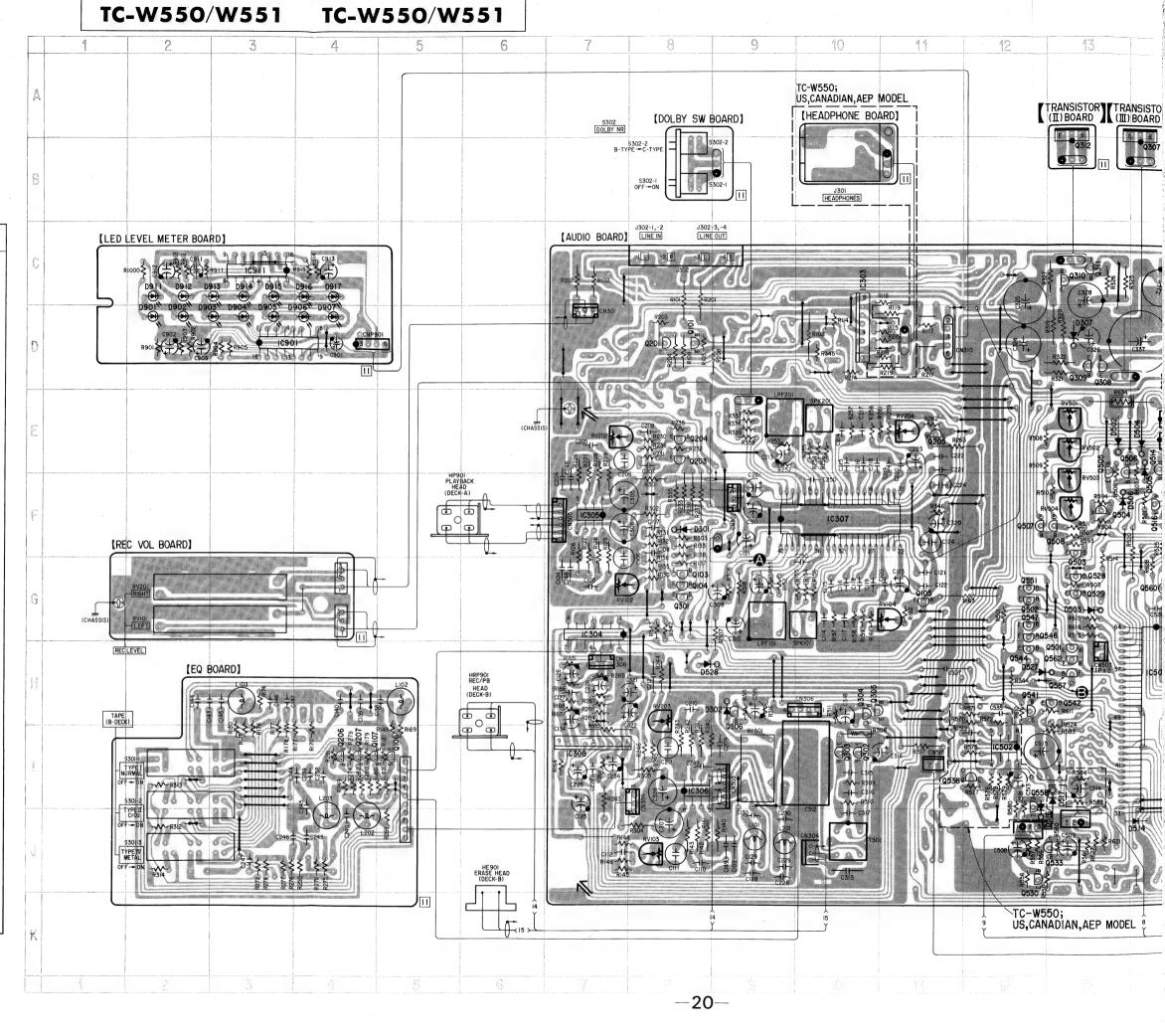
### Note

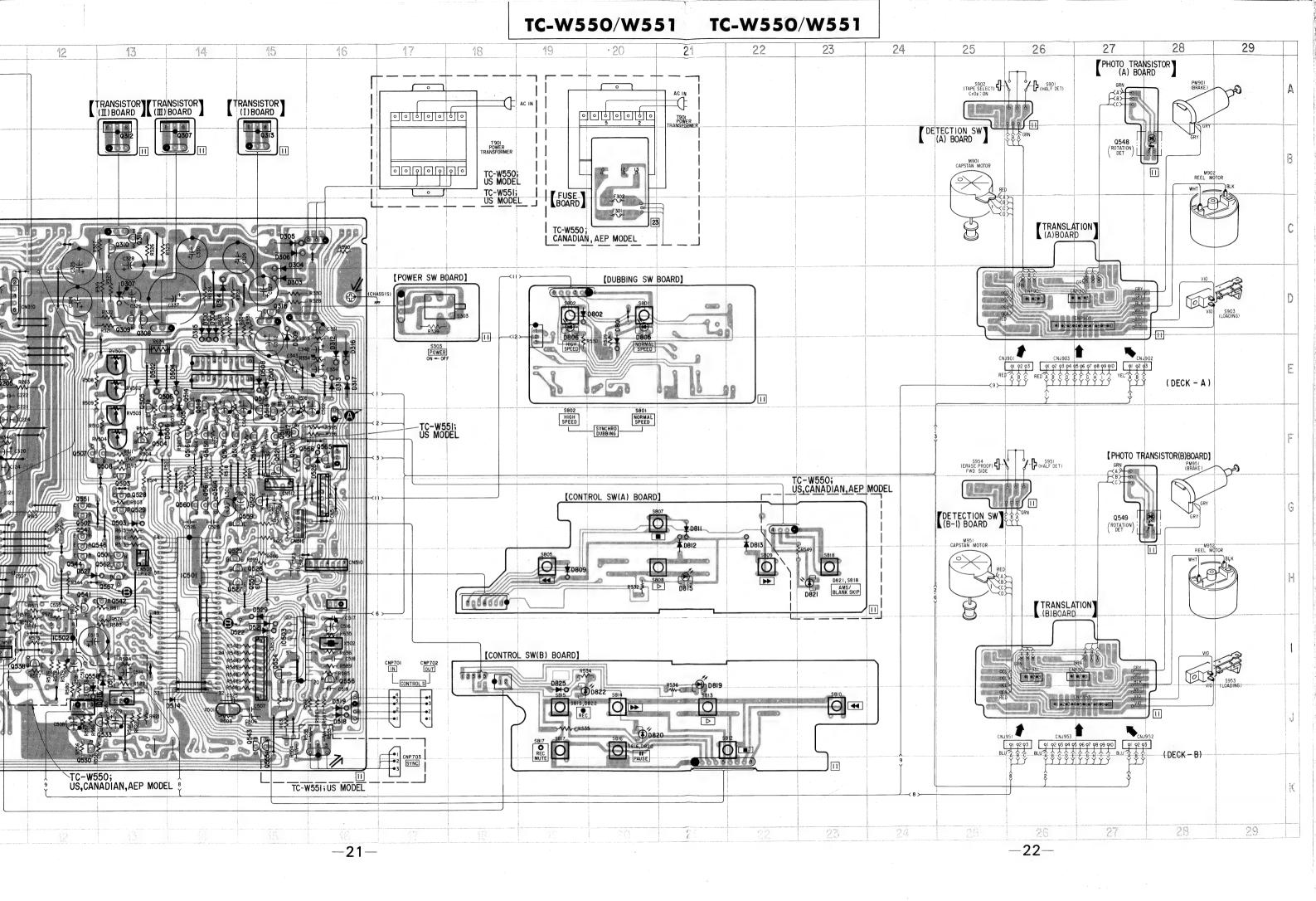
- o- : parts extracted from the component side.
- • : parts extracted from the conductor side.

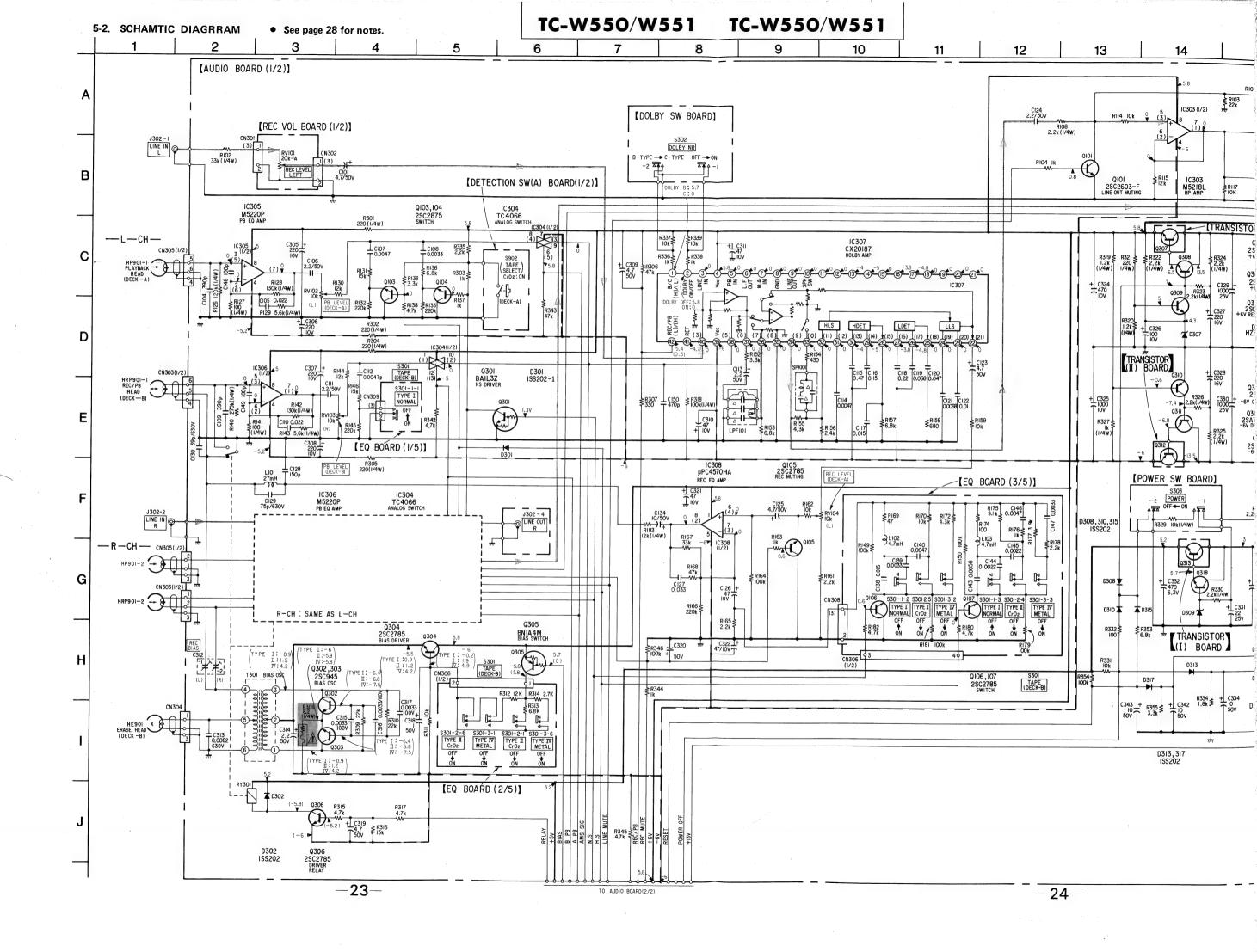
### • SEMICONDUCTOR LOCATIONS

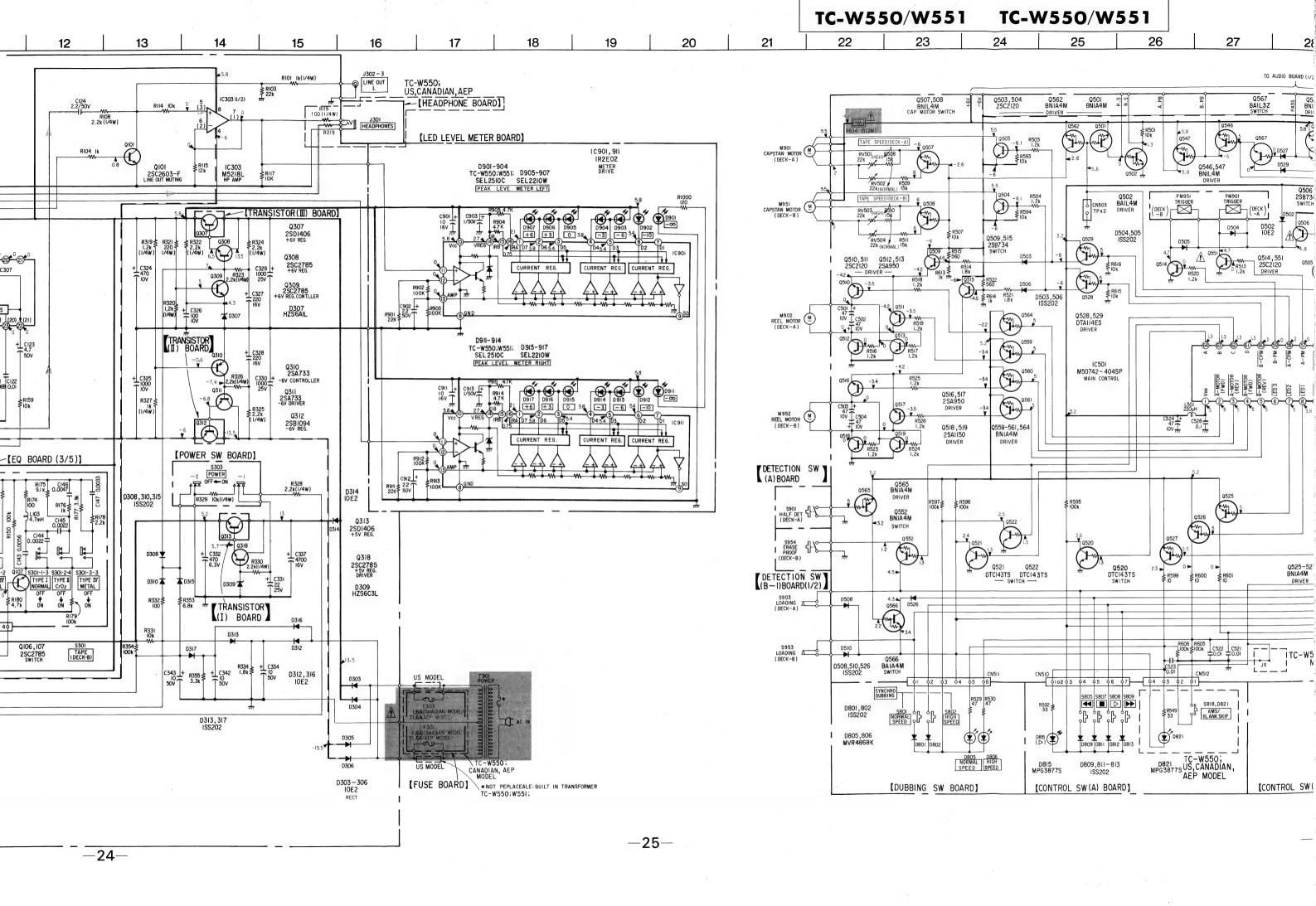
	Ref. No.	Location	Ref. No.	Location	Ref. No.	Location
	D301	F-8	D904	D-3	Q502	G-12
	D302	H-9	D905	D-3	Q503	G-13
	D303	D-15	D906	D-4	Q504	F-13
	D304	C-15	D907	D-4	Q505	E-13
	D305	C-15	D911	C-2	Q506	E-13
	D306	C-15	D912	C-2	Q507	F-12
	D307	D-13	D913	C-2	Q508	F-13
	D308	D-14	D914	C-3	Q509	F-15
	D309	D-15	D915	C-3	Q510	F-14
	D310	D-14	D916	C-4	Ω511	F-15
İ	D312	E-16	D917	C-4	Q512	F-15
١	D313	E-16			Q513	F-15
I	D314	D-14	1C303	C-10	Q514	E-14
	D315	D-14	IC304	G-7	Q515	F-14
	D316	E-16	IC305	F-7	Q516	F-14
- 1	D317	E-16	IC306	1-8	Q517	F-14
	D502	E-13	IC307	F-10	Q518	E-15
	D503	G-13	IC308	1-7	Q519	E-14
	D504	E-14	IC501	H-14	Q520	F-15
-	D505	F-14	IC502	I-12	Q521	F-15
1	D506	F-13	IC503	I-15	Q522	G-15
-	D508	E-15	IC901	D-3	Q525	H-14
	D510	E-15	IC911	C-3	Q526	H-15
	D514	J-14	.0011	0.0	Q527	H-14
1	D516	J-12	Q101	D-8	Q528	G-13
	D517	1-3	Q103	G-8	Q529	G-13
-	D518	J-16	Q104	G-8	Q530	K-12
1	D519	J-16	Q105	G-11	Q533	J-13
-	D521	I-15	Q106	1-6	Q538	I-11
-	D522	I-15	Q107	I-5	Q541	H-12
-	D526	F-16	Q201	D-8	Q542	H-13
1	D527	H-12	Q203	E-8	Q543	J-15
	D528	H-8	Q204	E-8	Q544	H-12
	D529	H-15	Q205	E-11	Q546	G-12
1	D801	D-20	Q206	1-4	Q547	G-12
	D802	D-20	Q207	1-4	Q548	B-27
	D805	D-20	Q301	G-8	Q549	G-27
	D806	D-19	Q302	I-10	Q551	G-12
-	D809	H-19	Q303	I-10	Q552	H-15
1	D811	G-21	Q304	H-10	Q554	I-15
1	D812	G-21	Q305	H-10	Q556	I-16
-	D813	G-22	Q306	1-9	Q558	I-12
1	D815	H-21	Q307	B-14	Q559	G-15
1	D819	J-21	Q308	D-13	Q560	G-13
	D820	J-20	Q309	D-13	Q561	G-14 G-14
Į	D821	H-23	Q310	C-13	Q562	H-13
	D822	J-20	Q311	C-13	Q564	G-14
	D825	I-19	Q312	B-13	Q565	G-14 F-16
	D901	D-2	Q313	B-13 B-15		
	D902	D-2	Q318	D-15	Q566	F-15
1	D903	D-2	Q501	H-13	Q567	H-13
L			4001	11-13		

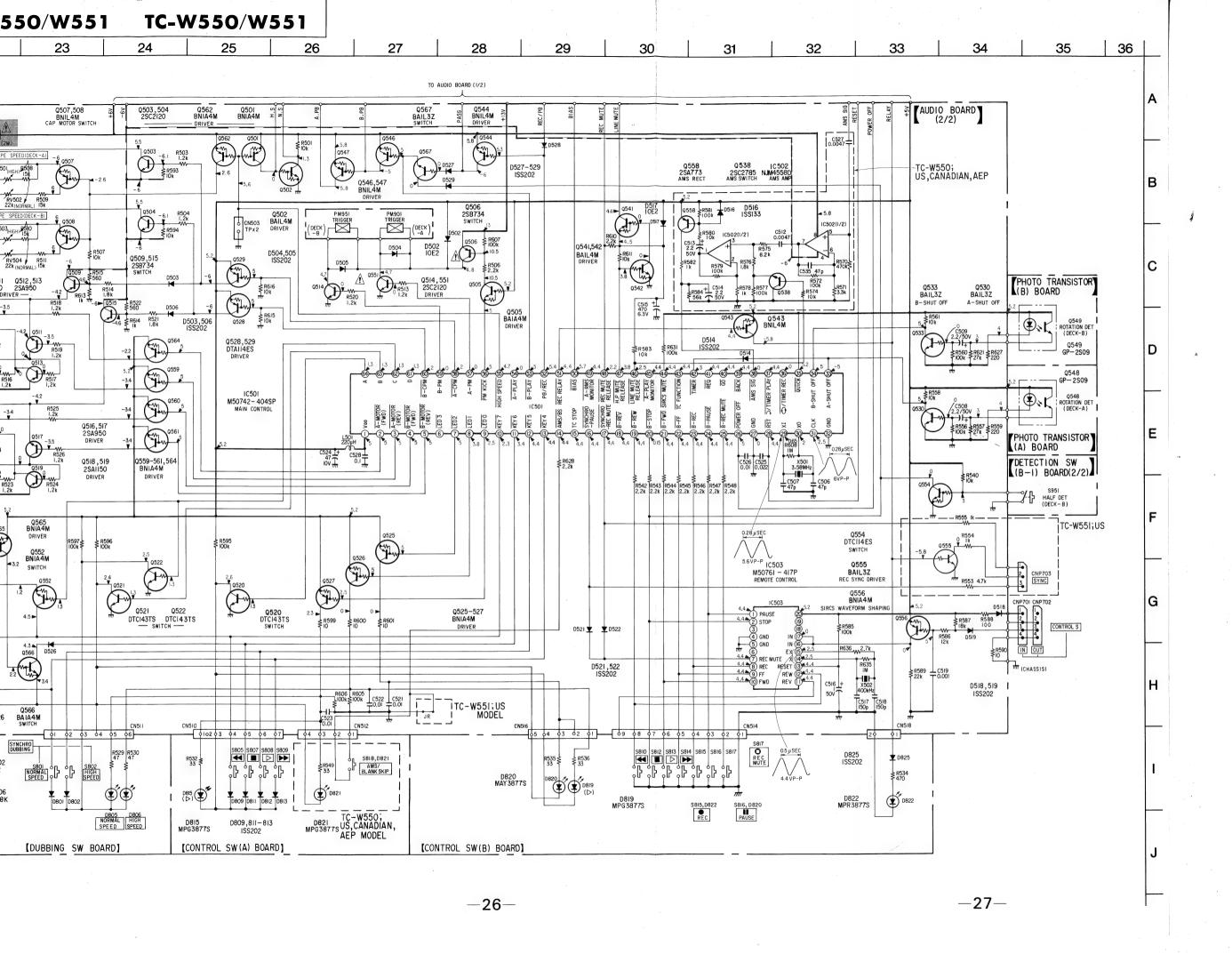
-19-











# SECTION 6 EXPLODED VIEWS AND PARTS LIST

- All capacitors are in μF unless otherwise noted, pF: μμF 50WV or less are not indicated except for electrolytics and tantalums.
- All resistors are in  $\Omega$  and  $^{1}\!/_{\!6}W$  or less unless otherwise specified.
- Components for right channel have same values as for left channel. Reference numbers are coded from 200.
- △: internal component.

Note on Schematic Diagram:

- : nonflammable resistor.
- tusible resistor.
- = : B+ bus.
- ---: B- bus.
- adjustment for repair.
- Voltages are dc with respect to ground unless otherwise noted.
- Readings are taken under no-signal conditions with a VOM (50 k $\Omega$ /V).
- ( ): REC
- Voltage variations may be noted due to normal production tolerances.
- Waveforms are taken to ground in no-signal mode by using oscilloscope.
- Voltage variations may be noted due to normal production tolerances.
- Switches

Ref. No.	Switch	Position
S301	TAPE SELECT (DECK-B)	NORMAL
S302-1	DOLBY NR B-TYPE/C-TYPE	B-TYPE
S302-2	DOLBY NR ON/OFF	OFF
S303	POWER	ON
S801	SYNCHRO DUBBING NORMAL SPEED	OFF
S802	SYNCHRO DUBBING HIGH SPEED	OFF
S805	<b>◄</b> DECK-A	OFF
S807	■ DECK-A	OFF
S808	► DECK-A	OFF
S809	▶► DECK-A	OFF
S810	◆ DECK-B	OFF
S812	■ DECK-B	OFF
S813	▶ DECK-B	OFF
S814	▶► DECK-B	OFF
S815	DECK-B	OFF
S816	■■ DECK-B	OFF
S817	O DECK-B	OFF
S818	DECK-A AMS: TC-W550	OFF
S901	DECK-A (HALF DET)	OFF
S902	DECK-A (TAPE SELECT)	NORMAL
S903	DECK-A (LOADING)	OFF
S951	DECK-B (HALF DET)	OFF
	DECK-B (ERASE PROOF)	OFF
S953	DECK-B (ENASE PROOF)	OFF

Note: The components identified by shading and mark

A are critical for safety. Replace only with
part number specified.

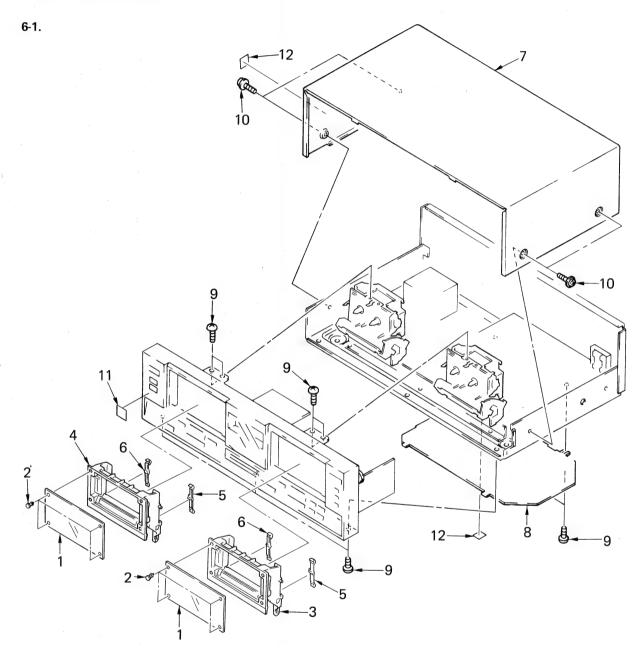
Note: Les composants identifiés par une trame et une marque <u>A</u> sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque A sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

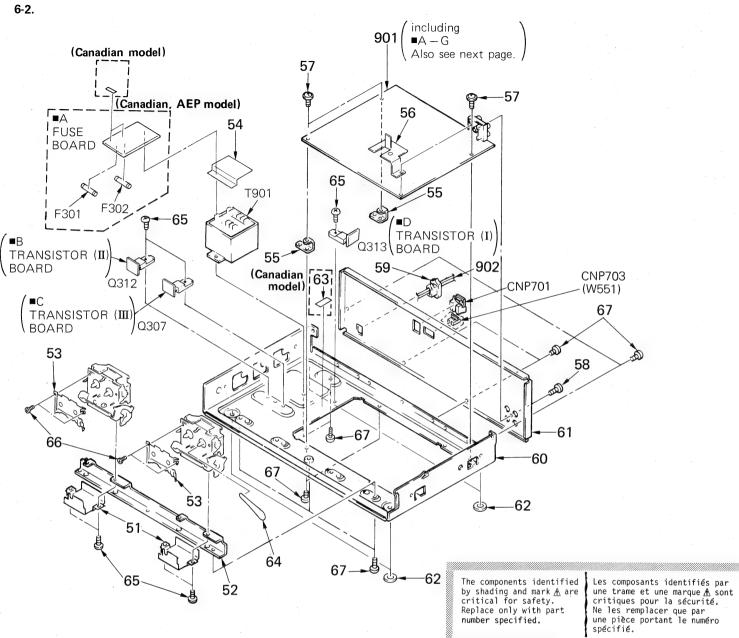
# NOIT: The mechanical parts with no reference number in the exploded views are not by supplied.

- Items marked " \* " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- The construction parts of an assembled part are indicated with a collation number in the remark column.



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
. 1	3-332-470-01	WINDOW, CASSETTE		7	3-332-427-01	CASE	
2	*3-337-123-01	PIN, STOPPER, CASSETTE WINDOW		8	*3-332-418-01	PLATE, BOTTOM	
3	X-3332-430-1	HOLDER (B) ASSY, CASSETTE		9	7-685-871-01	SCREW +BVTT 3X6 (S)	
4	X-3332-429-1	HOLDER (A) ASSY, CASSETTE		10	4-886-821-01	SCREW, M3 CASE	
5	3-307-372-00	SPRING (RIGHT)		11	3-703-713-41	STICKER, SONY SYMBOL (10)	
6	3-307-371-00	SPRING (LEFT)		12	3-703-680-00	LABEL, CAUTION, SUB, NEW UL	
				•			

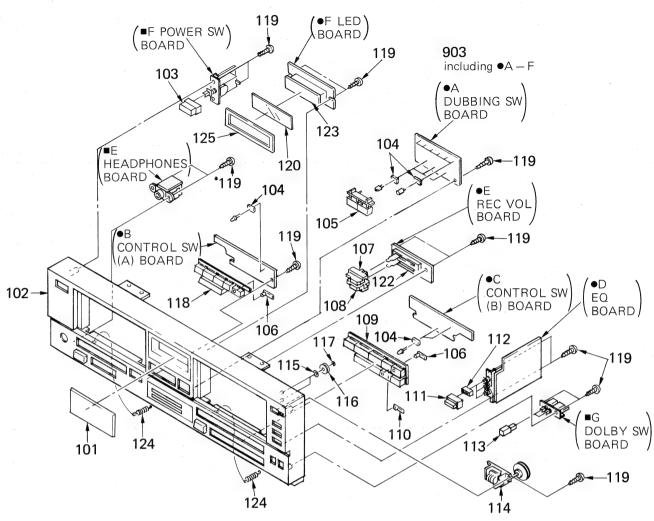




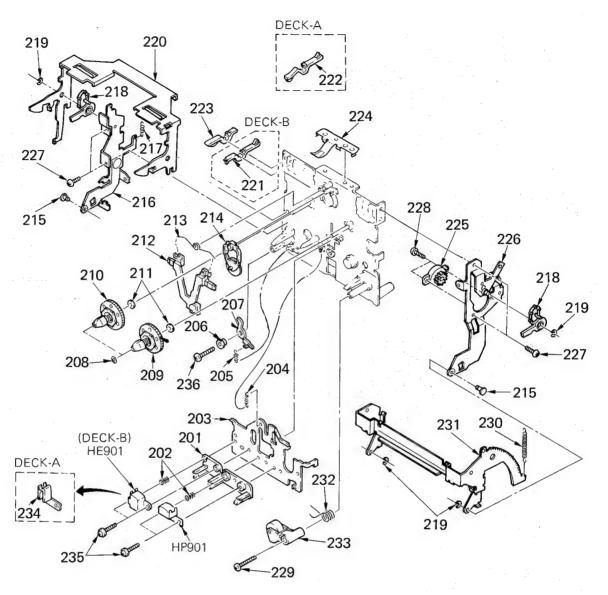
No.	Part No.	Description	Remarks	No.	Part No.	Desc
51	*4-919-325-11	PLATE, SHIELD, HEAD		66	7-621-255-10	SCRE
52	*3-332-421-01	BRACKET, MD		67	7-685-752-04	SCRE
.53	*3-332-547-01	PLATE, ORNAMENTAL		901	*A-2056-359-A	MOUN
54	*3-337-136-01	COVER, TRANSFORMER SAFETY			// L000 005 //	
٠.	0 007 100 01	COVER, THUMSTOWNER SALETT		002 4	.1-534-817-XX	(W55
55	*3-332-410-01	BRACKET (2), PC BOARD				
					.1-551-510-12	(W55
56	*3-332-496-01	PLATE, SHIELD		Δî	.1-551-628-00	(W55
57	7-687-511-31	SCREW, TOTSU PTTWH 3X8				
58	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S		CNP701	*1-559-135-11	CORD
				CNP703	3 1-558-917-21	(W55
59	3-703-244-02	(W550:Canadian, AEP)BUSHING	(2104), CORD			•
	3-703-571-00	(W550:US, W551)BUSHING (S)		F301 A	.1-532-259-11	(W55
	. ,	(	(1010), 0000		.1-532-555-11	(W55
60	*3-332-426-01	CHASSIS		1 301 /	*1 332 333 11	( 1133
61	*3-332-466-01	(W550:US, Canadian, W551)PLA	TE LACK	E202.4	1 522 250 11	Luce
01			ATE, JACK		.1-532-259-11	(WS5
	*3-332-466-11	(W550:AEP)PLATE, JACK		F 302 /	.1-532-555-11	(W55
	2 576 704 00	551.7 (11)			<b>建工业工业等</b> [	
62	3-576-731-00	FELT (H)		T901 <u>∧</u>	.1-448-376-11	(W55
63	3-703-044-26	(W550:Canadian)LABEL, CAUT	TION			
64	3-530-181-XX	BELT, DETCTING		T901 ⚠	.1-448-377-11	(W55
65	7-685-871-01	SCREW +BVTT 3X6 (S)		**************************************		***************************************

No.	Part No.	<u>Description</u> Remarks
66 67 901	7-621-255-10 7-685-752-04 *A-2056-359-A	SCREW +B 2X3 SCREW +BVTT 3X8 (S) MOUNTED PCB, AUDIO
	⚠ .1-534-817-XX ⚠ .1-551-510-12 ⚠ .1-551-628-00	(W550:AEP)CORD, POWER, EULO PLUG (W550:Canadian)CORD, POWER (W550:US,W551)CORD, POWER
	01*1-559-135-11 03 1-558-917-21	CORD (WITH CONNECTOR) (W551)CORD (WITH CONNECTOR)(SIRCS)4P
	⚠ .1-532-259-11 ⚠ .1-532-555-11	(W550:AEP)FUSE, TIME-LAG, T1.6A (W550:Canadian) FUSE, GLASS TUBE, 1.6A NORMAL
	⚠.1-532-259-11 ⚠.1-532-555-11	(W550:AEP)FUSE, TIME-LAG, T1.6A (W550:Canadian) FUSE, GLASS TUBE, 1.6A NORMAL
4.9	⚠ .1-448-376-11	(W550:US,Canadian,W551)TRANSFORMER, POWER (W550:AEP)TRANSFORMER, POWER

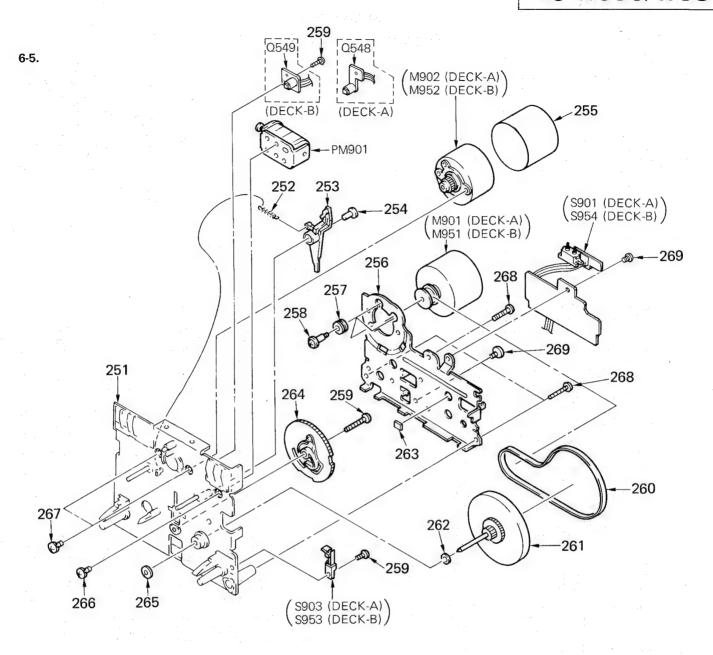
6	.3



No.	Part No.	Description	Remarks	<u>No</u> .	Part No.	Description	Remarks
101 102	3-332-469-21 X-3332-431-1 X-3332-432-1 X-3332-461-1	(W550:AEP)PANEL	ASSY, FRONT	113 114 115 116	4-855-804-11 1-548-596-11 3-701-437-11 3-549-452-00	KNOB, SQUARE COUNTER, TAPE (MIDDLE TYPE) WASHER PULLEY, SHUT-OFF	
103 104 105 106 107	4-917-460-01 *4-901-657-00 X-3332-428-1 3-332-412-01 3-323-446-01			117 118 119 120 122	3-558-708-11 X-3332-426-1 7-685-646-79 *3-332-463-01 *3-332-402-01	WASHER, STOPPER BUTTON (A) ASSY, CONTROL SCREW +BVTP 3X8 TYPE2 N-S PLATE, ORNAMENTAL, LED PLATE (A), SHIELD	
108 109 110 111 112	3-323-447-01 X-3332-427-1 *3-332-411-01 3-318-909-11 4-864-307-00	KNOB (RIGHT), CONTROL BUTTON (B) ASSY, CONTROL WINDOW, PAUSE KNOB, PUSH RING		123 124 125 903	*3-332-551-01 4-885-182-11 3-332-449-01 *1-621-849-11	HOLDER, LED SPRING, TENSION CUSHION, DISPLAY PC BOARD, ETC	



No.	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
201	*3-391-102-01	SPACER, HEAD		219	7-624-105-04	STOP RING 2.3, TYPE -E	
202	3-391-101-01		* -		*3-391-180-01		
203	*3-391-103-01	BASE, HEAD		221	3-391-188-01		
204	3-391-114-01			222	*3-391-155-01		INSPECTION
				223	3-391-178-01		
205	3-391-123-01	SPRING (A)				· ·	
206	3-391-120-01	CALLOR		224	3-391-177-01	SPRING	
207		ARM (B), EJECT SAFETY		225	X-3391-151-1		
208	3-701-436-11	WASHER, 1.6		226	*X-3391-150-1		
				227	7-685-790-04	SCREW +PTT 2.6X4 (S)	
209		(DECK-B)REEL ASSY					
	X-3391-107-1	(DECK-A)REEL ASSY, T.U		228		SCREW +PTT 2X3 (S)	
				229	7-685-107-19		
210		(DECK-A)REEL ASSY		230	3-391-184-01		
	X-3391-107-1	(DECK-B)REEL ASSY, T.U			*3-391-182-01		
011	2 701 427 11	MACHED	1	232	3-391-115-01	SPRING (RIGHT)	
211	3-701-437-11	WASHER		000	V 2201 101 1	DENOU DOLLED ACCV	
212 213	X-3391-108-1			233	X-3391-104-1		
213	3-391-124-01 X-3391-111-1			234	3-391-108-01		
214	V-2231-111-1	IDLEK MOST		235 236	7-621-955-75 7-685-105-19		
215	3_301_193_01	SHAFT (B), HOLDER FULCRUM		230	/-000-100-19	SCREW TP. ZAO TIPEZ SLIT	
216	*Y_3301_152_1	ARM ASSY, EJECT	:	UE001	1-543-375-11	(DECK-B)HEAD, ERASE (E	F_701_36\
217		SP. LEVER RETURN	ŀ	HP901			
218	3-391-185-01				1-543-374-11	HEAD, REC-PB (PP-702-3602	
- 10	0 051 105-01	ELILIN, OTO		111/1/301	. 1-545-5/4-11	11L/10, 11LO 10 (FF-702-3002	,



N	Part No.	Description	Remarks	No.	Part No.	Description	Remarks
2	51 *X-3391-101-1 52 3-391-133-01			951	1-589-079-11 1-589-080-11	(DECK-B)PC BOARD BLOCK (DECK-A)PC BOARD BLOCK	
	53 X-3391-114-1 54 3-391-126-01	ARM ASSY, PLAY CAP		M901	X-3391-117-1	(DECK-A)MOTOR ASSY, CAPSTAN	
2	55 3-391-132-01	PLATE, SHIELD		M902 M951	X-3391-118-1 X-3391-117-1		
2	56 *3-391-130-01 57 3-391-138-01	BRACKÉT (B), F/W		M952	X-3391-118-1		
2	58 3-391-147-01	SCREW, MOTOR FITTING		PM901	1-454-428-11		
2	59 7-685-104-19	SCREW +P 2X6 TYPE2 SLIT		Q548 Q549	1-807-509-11 1-807-509-11	PHOTO SENSOR (GP-2SO9) PHOTO SENSOR (GP-2SO9)	
	50 3-391-107-01 51 X-3391-149-1	BELT, MAIN ASSY F/W		S901	1-570-720-11	SWITCH, PUSH (1 KEY) (HALF DET)	
20	52 3-701-438-11 53 3-391-129-01	WASHER, 2.5		S903 S951	1-570-719-11 1-570-720-11		
				S953	1-570-719-11	SWITCH, LEAF (LOADING)	Γ\ .
2	3-391-128-01 55 3-391-119-01	SEAL, WASHER OIL		S954	1-570-720-11	SWITCH, PUSH (1 KEY)(ERASE PROO	r)
	56 7-628-253-90 57 3-391-118-01						
2	7-685-131-19 7-685-750-04						

### SECTION 7 ELECTRICAL PARTS LIST

### NOTE:

- · Items marked " \* " are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- · If there are two or more same circuitsin a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS: MF:µF, PF;:µµF.

RESISTORS

· All resistors are in ohms. · F: nonflammable

COILS

· MMH : mH, UH : μH

SEMICONDUCTORS

In each case, U : μ, for example: UA...: μΑ..., UPA...: μΡΑ..., UPC...: μΡC, UPD...: μPD...

The components identified by shading and mark Aare critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque ♠sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro

### ELECTRICAL DARTS

	ELECTRIC	AL PARTS				
Ref.No.	Part No.	Descripti	ion			
901	*A-2056-359-A	MOUNTED F	PCB, AUDIO			
<u> </u>	.1-534-817-XX .1-551-510-12	(W550:Car	)CORD, POWE	, POWER		
<u> </u>	.1-551-628-00		,W551)CORD	, PUWER		
903	*1-621-849-11	PC BOARD,	, ETC			
951	1-589-079-11 1-589-080-11		PC BOARD BLO			
C101	1-124-927-11	ELECT	4.7MF	20%	50V	
C104	1-162-289-31	CERAMIC	390PF	10%	50V	
C105	1-136-157-00	FILM	0.022MF	5%	50V	
C106	1-124-183-00	ELECT	2.2MF	20%	50V	
C107	1-110-203-00	MYLAR	0.0047MF	5%	50V	
C108	1-161-327-00	CERAMIC	0.0033MF	30%	16V	
C109	1-162-289-31	CERAMIC	390PF	10%	50V	
C110	1-136-157-00	FILM	0.022MF	5%	50V	
C111	1-124-183-00	ELECT	2.2MF	20%	50V	
C112	1-161-377-00	CERAMIC	0.0047MF	30%	16 V	
C113	1-124-925-11	ELECT	2.2MF	20%	50 V	
C114	1-110-203-00	MYLAR	0.0047MF	5%	50 V	
C115	1-136-173-00	FILM	0.47MF	5%	50V	
C116	1-136-167-00	FILM	0.15MF	5%	50V	
C117	1-136-155-00	FILM	0.015MF	5%	50V	
C118	1-136-169-00	FILM	0.22MF	5%	50V	
C119	1-136-163-00	FILM	0.068MF	5%	50V	
C120	1-136-161-00	FILM	0.047MF	5%	50V	
C121	1-130-481-00	MYLAR	0.0068MF	5%	50V	
C122	1-136-153-00	FILM	0.01MF	5%	50V	
C123	1-124-927-11	ELECT	4.7MF	20%	50V	
C124	1-124-183-00	ELECT	2.2MF	20%	50V	
C125	1-124-927-11	ELECT	4.7MF	20%	50V	
C126	1-124-892-11	ELECT	47MF	20%	10V	
C127	1-136-159-00	FILM	0.033MF	5%	50V	
C128	1-162-284-31	CERAMIC	150PF	10%	50V	
C129	1-136-273-91	FILM	75PF	5%	630V	
C130	1-136-440-11	FILM	39PF	5%	630V	
C134	1-124-907-00	ELECT	10MF	20%	50V	
C138	1-136-155-00	FILM	0.015MF	5%	50V	
C139	1-110-201-00	MYLAR	0.0033MF	5%	50V	
C140	1-110-203-00	MYLAR	0.0047MF	5%	50V	
C143	1-130-480-00	MYLAR	0.0056MF	5%	50V	
C144	1-130-475-00	MYLAR	0.0022MF	5%	50V	
C145	1-130-475-00	MYLAR	0.0022MF	5%	50V	
C146	1-110-203-00	MYLAR	0.0047MF	5%	50V	

### ELECTRICAL PARTS

	ELECIKIC	AL PARIS			
Ref.No.	Part No.	Description			
C147	1-110-201-00	MYLAR	0.0033MF	5%	50V
C148	1-162-282-31	CERAMIC	100PF	10%	50V
C149	1-162-282-31	CERAMIC	100PF	10%	50V
C150	1-162-290-31	CERAMIC	470PF	10%	50V
C201	1-124-927-11	ELECT	4.7MF	20%	50V
C204	1-162-289-31	CERAMIC	390PF	10%	50V
C205	1-136-157-00	FILM	0.022MF	5%	50V
C206	1-124-183-00	ELECT	2.2MF	20%	50V
C207	1-110-203-00	MYLAR	0.0047MF	5%	50V
C208	1-161-327-00	CERAMIC	0.0033MF	30%	16V
C209	1-162-289-31	CERAMIC	390PF	10%	50V
C210	1-136-157-00	FILM	0.022MF	5%	50V
C211	1-124-183-00	ELECT	2.2MF	20%	50V
C212	1-161-377-00	CERAMIC	0.0047MF	30%	16V
C213	1-124-925-11	ELECT	2.2MF	20%	50V
C214	1-110-203-00	MYLAR	0.0047MF	5%	50V
C215	1-136-173-00	FILM	0.47MF	5%	50V
C216	1-136-167-00	FILM	0.15MF	5%	50V
C217	1-136-155-00	FILM	0.015MF	5%	50V
C218	1-136-169-00	FILM	0.22MF	5%	50V
C219	1-136-163-00	FILM	0.068MF	5%	50V
C220	1-136-161-00	FILM	0.047MF	5%	50V
C221	1-130-481-00	MYLAR	0.0068MF	5%	50V
C222	1-136-153-00	FILM	0.01MF	5%	50V
C223	1-124-927-11	ELECT	4.7MF	20%	50V
C224	1-124-183-00	ELECT	2.2MF	20%	50V
C225	1-124-927-11	ELECT	4.7MF	20%	50V
C226	1-124-892-11	ELECT	47MF	20%	10V
C227	1-136-159-00	FILM	0.033MF	5%	50V
C228	1-16 <i>2</i> -284-31	CERAMIC	150PF	10%	50V
C229	1-136-273-91	FILM	75PF	5%	630V
C230	1-136-440-11	FILM	39PF	5%	630V
C234	1-124-907-00	ELECT	10MF	20%	50V
C238	1-136-155-00	FILM	0.015MF	5%	50V
C239	1-110-201-00	MYLAR	0.0033MF	5%	50V
C240	1-110-203-00	MYLAR	0.0047MF	5%	50V
C243	1-130-480-00	MYLAR	0.0056MF	5%	50V
C244	1-130-475-00	MYLAR	0.0022MF	5%	50V
C245	1-130-475-00	MYLAR	0.0022MF	5%	50V
C246	1-110-203-00	MYLAR	0.0047MF	5%	50V
C247	1-110-201-00	MYLAR	0.0033MF	5%	50V
C248	1-162-282-31	CERAMIC	100PF	10%	50V
C249	1-162-282-31	CERAMIC	100PF	10%	50V
C250	1-162-290-31	CERAMIC	470PF	10%	50V
C305	1-124-444-00	ELECT	220MF	20%	10V

	ELECTRIC	AL PARTS						ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description				Re	ef.No.	Part No.	Description			
C306 C307 C308	1-124-444-00 1-124-444-00 1-124-444-00	ELECT	220MF 220MF 220MF	20% 20% 20%	10V 10V 10V		C901 C902 C903	1-123-617-00 1-124-257-00 1-123-611-00	ELECT	10MF 2.2MF 1MF	20% 20% 20%	16V 50V 50V
C309 C310 C311	1-124-927-11 1-124-892-11 1-124-892-11	ELECT	4.7MF 47MF 47MF	20% 20% 20%	50V 10V 10V		C911 C912 C913	1-123-617-00 1-124-257-00 1-123-611-00	ELECT	10MF 2.2MF 1MF	20% 20% 20%	16V 50V 50V
C312 C313 C314	1-141-225-00 1-129-713-00 1-124-925-11	FILM	TRIMAR 0.0082MF 2.2MF	10% 20%	630V 50V		CN302	*1-564-506-11 *1-564-506-11 *1-564-708-11	PLUG, CONNE	CTOR 3P	TYPE) 6P	
C315 C316 C317	1-130-285-00 1-130-285-00 1-130-285-00		0.0033MF 0.0033MF 0.0033MF	5% 5% 5%	100V 100V 100V		CN305	*1-564-705-11 *1-564-708-11 *1-564-507-11	PIN, CONNEC	TOR (SMALL		
C318 C319 C320	1-124-791-11 1-124-927-11 1-124-791-11	ELECT	1MF 4.7MF 1MF	20% 20% 20%	50V 50V 50V		CN309	*1-564-506-11 *1-564-506-11 *1-564-508-11	PLUG, CONNE	CTOR 3P	• .	
C321 C322 C324	1-124-892-11 1-124-892-11 1-124-472-11	ELECT	47MF 47MF 470MF	20% 20% 20%	10V 10V 10V		CN510	*1-564-505-11 *1-564-341-11 *1-564-509-11	PIN, CONNEC	TOR 7P		
C325 C326 C327	1-124-473-11 1-124-443-00 1-123-321-00	ELECT	1000MF 100MF 220MF	20% 20% 20%	10V 10V 16V		CN514 CN516	*1-564-507-11 *1-564-512-41 *1-564-339-00 *1-564-336-00	PLUG, CONNEC	CTOR 9P TOR 5P	*1	
C328 C329 C330	1-123-321-00 1-124-557-11 1-124-557-11	ELECT	220MF 1000MF 1000MF	20% 20% 20%	16V 25V 25V		CNP701	1*1-559-135-11 3 1-558-233-11	CORD (WITH	CONNECTOR)	ONNECTOR)	(SIRCS)4P
C331 C332 C334	1-124-908-11 1-124-470-11 1-124-907-00	ELECT	22MF 470MF 10MF	20% 20% 20%	25V 6.3V 50V		D301 D302 D303	8-719-940-76 8-719-107-94 8-719-200-77	DIODE 1SS13 DIODE 1SS20 DIODE 10E2N	2-1		
C337 C342 C343	1-124-898-11 1-124-907-00 1-124-907-00	ELECT	4700MF 10MF 10MF	20% 20% 20%	16 V 50 V 50 V		D304 D305 D306	8-719-200-77 8-719-200-77 8-719-200-77	DIODE 10E2N			
C501 C502 C503	1-124-892-11 1-124-892-11 1-124-892-11	ELECT	47MF 47MF 47MF	20% 20% 20%	10V 10V 10V		D307 D308 D309	8-719-933-33 8-719-940-76 8-719-910-65	DIODE 1SS13	2		
C504 C506 C507	1-124-892-11 1-162-029-00 1-162-029-00	CERAMIC	47MF 47PF 47PF	20% 5% 5%	10V 50V 50V		D310 D312 D313	8-719-940-76 8-719-200-77 8-719-940-76	DIODE 10E2N			
C508 C509 C512	1-124-925-11 1-124-925-11 1-161-377-00			20% 20% 7MF	50V 50V 30% 16V		D314 D315 D316	8-719-200-77 8-719-940-76 8-719-200-77	DIODE 1SS13	2		
C513	1-124-925-11	(W550:US,Can	adian,AEP)		00% 504		D317 D502	8-719-940-76 8-719-200-77	DIODE 10E2N			•
C514	1-124-925-11				20% 50V 20% 50V		D503 D504	8-719-940-76 8-719-107-94		1		
C515	1-124-470-11	ELECT	470MF	20%	6.3V		D505 D506	8-719-107-94 8-719-940-76		2-1		
C516 C517	1-124-791-11 1-162-100-00	ELECT CERAMIC	1MF 150PF	20% 10%	50V 50V		D508 D510	8-719-940-76 8-719-940-76		2		
C518 C519	1-162-284-31 1-162-294-31		150PF 0.001MF	10% 10%	50V 50V		D514	8-719-940-76	DIODE 15513	2		
C521		CERAMIC	0.01MF	30%	167		D516 D517	8-719-940-76 8-719-200-77	(W550:US,Ca DIODE 10E2N		)DIODE	155132
C522 C523	1-161-379-00 1-161-379-00		0.01MF 0.01MF	30%	16V 16V		D518	8-719-940-76	DIODE 1SS13			
C524	1-124-892-11	ELECT	47MF	20%	101		D519 D521	8-719-940-76 8-719-940-76	DIODE 1SS13	2		
C525 C526	1-161-494-00 1-161-379-00	CERAMIC CERAMIC	0.022MF 0.01MF	30% 30%	25V 16V		D522	8-719-940-76				
C527	1-161-377-00	(W550:US,Can		7MC	20% 164		D526 D527	8-719-940-76 8-719-940-76	DIODE 1SS13	2		
C528 C535	1-161-063-00 1-162-215-31				30% 16V 20% 16V 5% 50V		D528	8-719-940-76	DIODE 1SS13			

### ELECTRICAL PARTS

Ref.No.	Part No.	Description
D529	8-719-940-76	DIODE 1SS132
D801	8-719-940-76	DIODE 1SS132
D802	8-719-940-76	DIODE 1SS132
D805	8-719-942-12	DIODE MYR4868K
D806	8-719-942-12	DIODE MYR4868K
D809	8-719-940-76	DIODE 1SS132
D811	8-719-940-76	DIODE 1SS132
D812	8-719-940-76	DIODE 1SS132
D813	8-719-940-76	DIODE 1SS132
D815	8-719-942-15	DIODE MPG3877S
D819	8-719-942-15	DIODE MPG3877S
D820	8-719-942-14	DIODE MAY3877S
D821	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D822	8-719-942-17	DIODE MPR3877S
D825	8-719-940-76	DIODE 1SS132
D901	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D901	8-719-303-00	(W551)DIODE SEL2510C
D902	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D902	8-719-303-00	(W551)DIODE SEL2510C
D903	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D903	8-719-303-00	(W551)DIODE SEL2510C
D904	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D904	8-719-303-00	(W551)DIODE SEL2510C
D905 D906 D907	8-719-302-74 8-719-302-74 8-719-302-74	DIODE SEL2210W-C DIODE SEL2210W-C DIODE SEL2210W-C
D911	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D911	8-719-303-00	(W551)DIODE SEL2510C
D912	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D912	8-719-303-00	(W551)DIODE SEL2510C
D913	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D913	8-719-303-00	(W551)DIODE SEL2510C
D914	8-719-942-15	(W550:US,Canadian,AEP)DIODE MPG3877S
D914	8-719-303-00	(W551)DIODE SEL2510C
D915 D916 D917	8-719-302-74 8-719-302-74 8-719-302-74	DIODE SEL2210W-C DIODE SEL2210W-C DIODE SEL2210W-C
F301 A	.1-532-259-11 .1-532-555-11 .1-532-259-11 .1-532-555-11	(W550:AEP)FUSE, TIME-LAG, T1.6A (W550:Canadian) FUSE, GLASS TUBE, 1.6A NORMAL (W550:AEP)FUSE, TIME-LAG, T1.6A (W550:Canadian)
HE901	1-543-375-11	FUSE, GLASS TUBE, 1.6A NORMAL (DECK-B)HEAD, ERASE (EF-701-36)
HP901		HEAD, REC-PB (PP-702-3602)
	1-543-374-11	HEAD, REC-PB (PP-702-3602)
IC303	8-759-600-02	IC M5218L
IC304	8-759-601-43	IC M4066BP
IC305	8-759-111-44	IC UPC4570C-1
IC306	8-759-111-44	IC UPC4570C-1
IC307	8-752-018-70	IC CX20187
IC308	8-759-106-61	IC UPC4570HA
IC501	8-759-603-20	IC M50742-404SP
IC502	8-759-701-12	(W550:US,Canadian,AEP)IC CXA4559P
IC503	8-759-602-47	IC M50761-417P
IC901	8-759-912-79	IC IR2E02
IC911	8-759-912-79	IC IR2E02

### ELECTRICAL PARTS

R	ef.No.	Part No.	Description
	J301	1-507-982-11	(W550)JACK (LARGE TYPE)
	J302	1-507-908-11	JACK, PIN 4P
	L101	1-408-9°9-00	MICRO INDUCTOR 27MMH
	L102	1-408-920-00	MICRO INDUCTOR 4.7MMH
	L103	1-408-920-00	MICRO INDUCTOR 4.7MMH
	L201	1-408-929-00	MICRO INDUCTOR 27MMH
	L202	1-408-920-00	MICRO INDUCTOR 4.7MMH
	L203	1-408-920-00	MICRO INDUCTOR 4.7MMH
	L501	1-407-173-XX	MICRO INDUCTOR 220UH
	M901	X-3391-117-1	(DECK-A)MOTOR ASSY, CAPSTAN
	M902	X-3391-118-1	(DECK-A)MOTOR ASSY, REEL
	M951	X-3391-117-1	(DECK-B)MOTOR ASSY, CAPSTAN
	M952	X-3391-118-1	(DECK-B)MOTOR ASSY, REEL
	PM901	1-454-428-11	SOLENOID, PLUNGER
		1-231-388-00 1-231-388-00	FILTER, LOW PASS FILTER, LOW PASS
	Q101	8-729-600-27	TRANSISTOR 2SC634SP
	Q103	8-729-600-27	TRANSISTOR 2SC634SP
	Q104	8-729-600-27	TRANSISTOR 2SC634SP
	0105	8-729-600-27	TRANSISTOR 2SC634SP
	0106	8-729-600-27	TRANSISTOR 2SC634SP
	0107	8-729-600-27	TRANSISTOR 2SC634SP
	Q201	8-729-600-27	TRANSISTOR 2SC634SP
	Q203	8-729-600-27	TRANSISTOR 2SC634SP
	Q204	8-729-600-27	TRANSISTOR 2SC634SP
	Q205	8-729-600-27	TRANSISTOR 2SC634SP
	Q206	8-729-600-27	TRANSISTOR 2SC634SP
	Q207	8-729-600-27	TRANSISTOR 2SC634SP
	0301	8-729-806-26	TRANSISTOR 2SC3901
	0302	8-729-600-27	TRANSISTOR 2SC634SP
	0303	8-729-600-27	TRANSISTOR 2SC634SP
	Q304	8-729-101-35	TRANSISTOR 2SC2785-E
	Q305	9-986-159-01	TRANSISTOR 2SA1348
	Q306	8-729-101-35	TRANSISTOR 2SC2785-E
	Q307	8-729-201-78	TRANSISTOR 2SD1406
	Q308	8-729-600-27	TRANSISTOR 2SC634SP
	Q309	8-729-600-27	TRANSISTOR 2SC634SP
	Q310	8-729-117-54	TRANSISTOR 2SA1175
	Q311	8-729-117-54	TRANSISTOR 2SA1175
	Q312	8-729-111-67	TRANSISTOR 2SB1094-L
	Q313	8-729-201-78	TRANSISTOR 2SD1406
	Q318	8-729-600-27	TRANSISTOR 2SC634SP
	Q501	8-729-806-20	TRANSISTOR 2SA1345
	Q502 Q503 Q504	8-729-806-38 8-729-802-34 8-729-802-34	TRANSISTOR 2SC3399 TRANSISTOR 2SD1388 TRANSISTOR 2SD1388
	Q505	8-729-806-28	TRANSISTOR 2SC3402
	Q506	8-729-103-43	TRANSISTOR 2SB734
	Q507	8-729-806-20	TRANSISTOR 2SA1345
	Q508	8-729-806-20	TRANSISTOR 2SA1345
	Q509	8-729-103-43	TRANSISTOR 2SB734
	Q510	8-729-802-34	TRANSISTOR 2SD1388
	Q511 Q512 Q513 Q514	8-729-802-34 8-729-802-22 8-729-802-22 8-729-212-02	TRANSISTOR 2SD1388 TRANSISTOR 2SB1014 TRANSISTOR 2SB1014 TRANSISTOR 2SC2120-Y

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque <u>A</u> sont critiques pour la sécurité. Ne les remplacer que par une pièce portant le numéro spécifié.

ELECTRICAL PARTS				ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description	Ref.No.	Part No.	Description			
Q515 Q516 Q517	8-729-802-34	TRANSISTOR 2SB734 TRANSISTOR 2SD1388 TRANSISTOR 2SD1388	R135 R136 R137	1-215-477-00 1-249-427-11 1-249-417-11	CARBON	220K 6.8K 1K		1/6W 1/6W 1/6W
Q518 Q519 Q520	8-729-802-22	TRANSISTOR 2SB1014 TRANSISTOR 2SB1014 TRANSISTOR 2SC3901	R138 R140 R141	1-249-425-11 1-246-531-00 1-247-700-11	CARBON	4.7K 270K 100		1/6W 1/4W 1/4W
Q521 Q522 Q525	8-729-806-26	TRANSISTOR 2SC3901 TRANSISTOR 2SC3901 TRANSISTOR 2SA1348	R142 R143 R144	1-246-524-00 1-247-722-11 1-249-430-11	CARBON	130K 5.6K 12K		1/4W 1/4W 1/6W
Q526 Q527 Q528	9-986-159-01 9-986-159-01 9-986-159-01	TRANSISTOR 2SA1348 TRANSISTOR 2SA1348 TRANSISTOR 2SA1348	R145 R146 R149	1-215-477-00 1-249-431-11 1-249-441-11	CARBON	220K 15K 100K	5%	1/6W 1/6W 1/6W
Q529 Q530 Q533	8-729-806-26	TRANSISTOR 2SA1348 TRANSISTOR 2SC3901 TRANSISTOR 2SC3901	R150 R152 R153	1-249-441-11 1-249-423-11 1-249-427-11	CARBON	100K 3.3K 6.8K	5%	1/6W 1/6W 1/6W
Q538 Q541	8-729-600-27 8-729-806-20	(W550:US,Canadian,AEP) TRANSISTOR 2SC634SP TRANSISTOR 2SA1345	R154 R155 R156	1-247-822-00 1-215-436-00 1-247-840-00		430 4.3K 2.4K	5% 5% 5%	1/6W 1/6W 1/6W
Q542 Q543 Q544	8-729-806-38 8-729-806-20	TRANSISTOR 2SC3399 TRANSISTOR 2SA1345 TRANSISTOR 2SA1345	R157 R158 R159	1-249-427-11 1-249-415-11 1-249-429-11	CARBON CARBON	6.8K 680 10K		1/6W 1/6W 1/6W
Q546 Q547 Q548	8-729-806-20	TRANSISTOR 2SA1345 TRANSISTOR 2SA1345 PHOTO SENSOR (GP-2SO9)	R161 R162 R163	1-249-421-11 1-249-429-11 1-249-417-11	CARBON	2.2K 10K 1K	5% 5% 5%	1/6W 1/6W 1/6W
Q549 Q551 Q552	8-729-212-02	PHOTO SENSOR (GP-2SO9) TRANSISTOR 2SC2120-Y TRANSISTOR 2SC3402	R164 R165 R166	1-249-441-11 1-249-421-11 1-215-477-00	CARBON	100K 2.2K 220K	5%	1/6W 1/6W 1/6W
Q554 Q555 Q556	8-729-806-26	TRANSISTOR 2SC3402 (W551:US)TRANSISTOR 2SC3901 TRANSISTOR 2SA1348	R167 R168 R169	1-249-435-11 1-249-437-11 1-249-401-11	CARBON	33K 47K 47	5% 5% 5%	1/6W 1/6W 1/6W
Q558 Q559		(W550:US,Canadian,AEP) TRANSISTOR 2SA1175 TRANSISTOR 2SA1348	R170 R172 R174	1-249-429-11 1-215-436-00 1-249-405-11	CARBON	10K 4.3K 100	5% 5% 5%	1/6W 1/6W 1/6W
Q560 Q561 Q562	9-986-159-01	TRANSISTOR 2SA1348 TRANSISTOR 2SA1348 TRANSISTOR 2SA1348	R175 R176 R177	1-247-854-00 1-249-417-11 1-249-424-11	CARBON	9.1K 1K 3.9K	5%	1/6W 1/6W 1/6W
Q564 Q565 Q566 Q567	9-986-159-01 8-729-806-28	TRANSISTOR 2SA1348 TRANSISTOR 2SA1348 TRANSISTOR 2SC3402 TRANSISTOR 2SC3901	R178 R179 R180	1-249-421-11 1-249-441-11 1-249-425-11	CARBON CARBON	2.2K 100K 4.7K	5% 5%	1/6W 1/6W 1/6W
R101 R102 R103	1-247-713-11 1-247-726-11 1-249-433-11		R183	1-249-441-11 1-249-425-11 1-249-459-11	CARBON CARBON	100K 4.7K 12K	5% 5%	1/6W 1/6W 1/4W
R104 R108 R114	1-249-417-11 1-247-717-11 1-249-429-11	CARBON 2.2K 5% 1/4W	R201 R202 R203	1-247-713-11 1-247-726-11 1-249-433-11	CARBON CARBON CARBON	1K 33K 22K	5% 5% 5%	1/4W 1/4W 1/6W
R115 R117 R118	1-249-430-11 1-249-429-11 1-249-434-11		R204 R208 R214	1-249-417-11 1-247-717-11 1-249-429-11	CARBON CARBON	1K 2.2K 10K	5%	1/6W 1/4W 1/6W
R119	1-247-700-11	(W550,US,Canadian,AEP) CARBON 100 5% 1/4W	R215 R217 R218	1-249-430-11 1-249-429-11 1-249-434-11	CARBON CARBON CARBON	12K 10K 27K	5% 5% 5%	1/6W 1/6W 1/6W
R126 R127	1-246-523-00 1-247-700-11	CARBON 100 5% 1/4W	R219	1-247-700-11	(W550:US,Cana	ON	100	5% 1/4W
R128 R129 R130	1-246-524-00 1-247-722-11 1-249-430-11	CARBON 130K 5% 1/4W CARBON 5.6K 5% 1/4W CARBON 12K 5% 1/6W	R226 R227	1-246-523-00 1-247-700-11	CARBON CARBON	120K 100	5%	1/4W 1/4W
R131 R132 R133	1-249-431-11 1-215-477-00 1-249-423-11	CARBON 220K 5% 1/6W	R228 R229 R230	1-246-524-00 1-247-722-11 1-249-430-11	CARBON CARBON CARBON	130K 5.6K 12K		1/4W 1/4W 1/6W

	ELECTRIC	AL PARTS			1		ELECTRIC	AL PARTS			
Ref.No.	Part No.	Description	_			Ref.No.	Part No.	Description			
R231	1-249-431-11	CARBON	15K	5%	1/6W	R313	1-249-427-11	CARBON	6.8K	5%	1/6W
R232	1-215-477-00	CARBON	220K	5%	1/6W	R314	1-249-422-11	CARBON	2.7K	5%	1/6W
R233	1-249-423-11	CARBON	3.3K	5%	1/6W	R315	1-249-425-11	CARBON	4.7K	5%	1/6W
R235	1-215-477-00	CARBON	220K	5%	1/6W	R316	1-249-431-11	CARBON	15K	5%	1/6W
R236	1-249-427-11	CARBON	6.8K	5%	1/6W	R317	1-249-425-11	CARBON	4.7K	5%	1/6W
R237	1-249-417-11	CARBON	1K	5%	1/6W	R318	1-214-777-00	METAL	100K	1%	1/4W
R238	1-249-425-11	CARBON	4.7K	5%	1/6W	R319	1-247-714-11	CARBON	1.2K	5%	1/4W
R240	1-246-531-00	CARBON	270K	5%	1/4W	R320	1-247-714-11	CARBON	1.2K	5%	1/4W
R241	1-247-700-11	CARBON	100	5%	1/4W	R321	1-247-704-11	CARBON	220	5%	1/4W
R242	1-246-524-00	CARBON	130K	5%	1/4W	R322	1-247-717-11	CARBON	2.2K	5%	1/4W
R243	1-247-722-11	CARBON	5.6K	5%	1/4W	R323	1-247-717-11	CARBON	2.2K	5%	1/4W
R244	1-249-430-11	CARBON	12K	5%	1/6W	R324	1-247-717-11	CARBON	2.2K	5%	1/4W
R245	1-215-477-00	CARBON	220K	5%	1/6W	R325	1-247-717-11	CARBON	2.2K	5%	1/4W
R246	1-249-431-11	CARBON	15K	5%	1/6W	R326	1-247-717-11	CARBON	2.2K	5%	1/4W
R249	1-249-441-11	CARBON	100K	5%	1/6W	R327	1-247-713-11	CARBON	1K	5%	1/4W
R250	1-249-441-11	CARBON	100K	5%	1/6W	R328	1-247-717-11	CARBON	2.2K	5%	1/4W
R252	1-249-423-11	CARBON	3.3K	5%	1/6W	R329	1-247-725-11	CARBON	10K	5%	1/4W
R253	1-249-427-11	CARBON	6.8K	5%	1/6W	R330	1-247-717-11	CARBON	2.2K	5%	1/4W
R254	1-247-822-00	CARBON	430	5%	1/6W	R331	1-249-429-11	CARBON	10K	5%	1/6W
R255	1-215-436-00	CARBON	4.3K	5%	1/6W	R332	1-249-405-11	CARBON	100	5%	1/6W
R256	1-247-840-00	CARBON	2.4K	5%	1/6W	R334	1-249-420-11	CARBON	1.8K	5%	1/6W
R257	1-249-427-11	CARBON	6.8K	5%	1/6W	R335	1-249-421-11	CARBON	2.2K	5%	1/6W
R258	1-249-415-11	CARBON	680	5%	1/6W	R336	1-249-417-11	CARBON	1K	5%	1/6W
R259	1-249-429-11	CARBON	10K	5%	1/6W	R337	1-249-429-11	CARBON	10K	5%	1/6W
R261	1-249-421-11	CARBON	2.2K	5%	1/6W	R338	1-249-417-11	CARBON	1K	5%	1/6W
R262	1-249-429-11	CARBON	10K	5%	1/6W	R339	1-249-429-11	CARBON	10K	5%	1/6W
R263	1-249-417-11	CARBON	1K	5%	1/6W	R342	1-249-425-11	CARBON	4.7K	5%	1/6W
R264	1-249-441-11	CARBON	100K	5%	1/6W	R343	1-249-437-11	CARBON	47K	5%	1/6W
R265	1-249-421-11	CARBON	2.2K	5%	1/6W	R344	1-249-417-11	CARBON	1K	5%	1/6W
R266	1-215-477-00	CARBON	220K	5%	1/6W	R345	1-249-425-11	CARBON	4.7K	5%	1/6W
R267	1-249-435-11	CARBON	33K	5%	1/6W	R346	1-249-441-11	CARBON	100K	5%	1/6W
R268	1-249-437-11	CARBON	47K	5%	1/6W	R353	1-249-427-11	CARBON	6.8K	5%	1/6W
R269	1-249-401-11	CARBON	47	5%	1/6W	R354	1-249-441-11	CARBON	100K	5%	1/6W
R270	1-249-429-11	CARBON	10K	5%	1/6W	R355	1-249-423-11	CARBON	3.3K	5%	1/6W
R272	1-215-436-00	CARBON	4.3K	5%	1/6W	R501	1-249-429-11	CARBON	10K	5%	1/6W
R274	1-249-405-11	CARBON	100	5%	1/6W	R503	1-249-418-11	CARBON	1.2K	5%	1/6W
R275	1-247-854-00	CARBON	9.1K	5%	1/6W	R504	1-249-418-11	CARBON	1.2K	5%	1/6W
R276	1-249-417-11	CARBON	1K		1/6W	R506	1-249-421-11	CARBON	2.2K	5%	1/6W
R277	1-249-424-11	CARBON	3.9K		1/6W	R507	1-249-429-11	CARBON	10K	5%	1/6W
R278 R279 R280	1-249-421-11 1-249-441-11 1-249-425-11	CARBON	2.2K 100K 4.7K	5%	1/6W 1/6W 1/6W	R508 R509 R510	1-249-431-11 1-249-431-11 1-249-431-11		15K 15K 15K	5% 5% 5%	1/6W 1/6W 1/6W
R281 R282 R283	1-249-441-11 1-249-425-11 1-249-459-11	CARBON	100K 4.7K 12K	5% 5% 5%	1/6W 1/6W 1/4W	R511 R513 R514	1-249-431-11 1-249-418-11 1-249-420-11	CARBON	15K 1.2K 1.8K	5% 5% 5%	1/6W 1/6W 1/6W
R301 R302 R303	1-247-704-11 1-247-704-11 1-249-417-11	CARBON	220 220 1K	5% 5% 5%	1/4W 1/4W 1/6W	R515 R516 R517	1-249-414-11 1-249-418-11 1-249-418-11	CARBON	560 1.2K 1.2K		1/6W 1/6W 1/6W
R304 R305 R306	1-247-704-11 1-247-704-11 1-249-437-11		220 220 47K	5% 5% 5%	1/4W 1/4W 1/6W	R518 R519 R520	1-249-418-11 1-249-418-11 1-249-418-11		1.2K 1.2K 1.2K		1/6W 1/6W 1/6W
R307 R308 <u>A</u> R309	1-249-411-11 ,1-212-855-11 1-249-433-11	FUS1BLE	330 8,2 22K	5% 5% 5%	1/6W 1/4W F 1/6W	R521 R522 R523	1-249-420-11 1-249-414-11 1-249-418-11	CARBON	1.8K 560 1.2K	5%	1/6W 1/6W 1/6W
R310 R311 R312	1-249-433-11 1-249-429-11 1-249-430-11	CARBON	22K 10K 12K	5% 5% 5%	1/6W 1/6W 1/6W	R524 R525 R526	1-249-418-11 1-249-418-11 1-249-418-11	CARBON	1.2K 1.2K 1.2K	5%	1/6W 1/6W 1/6W

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque A sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

## TC-W550/W551 TC-W550/W551

### ELECTRICAL PARTS

Ref.No.	Part No.	Description	
R529 R530 R532	1-249-401-11 1-249-401-11 1-249-399-11	CARBON 47 5% 1/6W CARBON 47 5% 1/6W CARBON 33 5% 1/6W	
R534 R535	1-249-413-11 1-249-399-11	CARBON 470 5% 1/6W CARBON 33 5% 1/6W	
R536 R540 R542	1-249-399-11 1-249-429-11 1-249-421-11	CARBON 33 5% 1/6W  CARBON 10K 5% 1/6W  CARBON 2.2K 5% 1/6W	
R543 R544	1-249-421-11	CARBON 2.2K 5% 1/6W CARBON 2.2K 5% 1/6W	
R545 R546	1-249-421-11 1-249-421-11	CARBON 2.2K 5% 1/6W 2.2K 5% 1/6W	
R547 R548 R549	1-249-421-11 1-249-421-11 1-249-399-11	CARBON 2.2K 5% 1/6W CARBON 2.2K 5% 1/6W (W550:US,Canadian,AEP)CARBON 33 5% 1/6W	
R553 R554 R555	1-249-425-11 1-249-417-11 1-249-417-11	(W551:US)CARBON 4.7K 5% 1/6W (W551:US)CARBON 1K 5% 1/6W (W551:US)CARBON 1K 5% 1/6W	
R556 R557 R558	1-249-441-11 1-249-434-11 1-249-429-11	CARBON 100K 5% 1/6W CARBON 27K 5% 1/6W CARBON 10K 5% 1/6W	
R559 R560 R561	1-249-409-11 1-249-441-11 1-249-429-11	CARBON 220 5% 1/6W CARBON 100K 5% 1/6W CARBON 10K 5% 1/6W	
R570	1-215-485-00	(W550:US,Canadian,AEP) CARBON 470K 5% 1/6W	
R571	1-249-423-11	(W550:US,Canadian,AEP) CARBON 3.3K 5% 1/6W	
R572	1-249-441-11	(W550:US,Canadian,AEP) CARBON 100K 5% 1/6W	
R574	1-249-429-11	(W550:US,Canadian,AEP) CARBON 10K 5% 1/6W	
R575	1-249-428-11	(W550:US,Canadian,AEP) CARBON 8.2K 5% 1/6W	
R576	1-249-420-11	(W550:US,Canadian,AEP) CARBON 1.8K 5% 1/6W	
R577	1-249-441-11	(W550:US,Canadian,AEP) CARBON 100K 5% 1/6W	
R578	1-249-417-11	(W550:US,Canadian,AEP) CARBON 1K 5% 1/6W	
R579	1-249-441-11	(W550:US,Canadian,AEP) CARBON 100K 5% 1/6W	
R580	1-249-429-11	(W550:US,Canadian,AEP) CARBON 10K 5% 1/6W	
R581	1-249-441-11	(W550:US,Canadian,AEP) CARBON 100K 5% 1/6W	
R582	1-249-417-11	(W550:US,Canadian,AEP) CARBON 1K 5% 1/6W	
R583 R584	1-249-429-11 1-249-438-11	CARBON 10K 5% 1/6W (W550:US,Canadian,AEP) CARBON 56K 5% 1/6W	
R585	1-249-441-11	CARBON 100K 5% 1/6W	
R586 R587 R588	1-249-430-11 1-249-432-11 1-249-405-11	CARBON         12K         5%         1/6W           CARBON         18K         5%         1/6W           CARBON         100         5%         1/6W	
R589 R590 R593	1-249-433-11 1-249-393-11 1-249-429-11	CARBON 22K 5% 1/6W CARBON 10 5% 1/6W CARBON 10K 5% 1/6W	
R594 R595 R596	1-249-429-11 1-249-441-11 1-249-441-11	CARBON 10K 5% 1/6W CARBON 100K 5% 1/6W CARBON 100K 5% 1/6W 1/6W	

ELECTRICAL	PARTS

Ref.No.	Part No.	Description
R597 R598 R599	1-249-441-11 1-249-441-11 1-249-393-11	CARBON 100K 5% 1/6W CARBON 100K 5% 1/6W CARBON 10 5% 1/6W
R600 R601 R605	1-249-393-11 1-249-393-11 1-249-441-11	CARBON 10 5% 1/6W CARBON 10 5% 1/6W CARBON 100K 5% 1/6W
R606 R607 R608	1-249-441-11 1-249-441-11 1-215-493-00	CARBON 100K 5% 1/6W CARBON 100K 5% 1/6W CARBON 1M 5% 1/6W
R610 R611 R613	1-249-421-11 1-249-429-11 1-249-417-11	CARBON 2.2K 5% 1/6W CARBON 10K 5% 1/6W CARBON 1K 5% 1/6W
R614 R615 R616	1-249-417-11 1-249-429-11 1-249-429-11	CARBON 1K 5% 1/6W CARBON 10K 5% 1/6W CARBON 10K 5% 1/6W
R621 R627 R628	1-249-434-11 1-249-409-11 1-249-421-11	CARBON 27K 5% 1/6W CARBON 22O 5% 1/6W CARBON 2.2K 5% 1/6W
R631 R634 A	1-249-441-11 1-206-467-00 1-215-493-00	CARBON 100K 5% 1/6W METAL OXIDE 15 5% 2W F CARBON 1M 5% 1/6W
R636 R901 R902	1-249-422-11 1-249-433-11 1-249-441-11	CARBON 2.7K 5% 1/6W CARBON 22K 5% 1/6W CARBON 100K 5% 1/6W
R903 R904 R905	1-249-441-11 1-249-425-11 1-249-425-11	CARBON 100K 5% 1/6W CARBON 4.7K 5% 1/6W CARBON 4.7K 5% 1/6W
R911 R912 R913	1-249-433-11 1-249-441-11 1-249-441-11	CARBON 22K 5% 1/6W CARBON 100K 5% 1/6W CARBON 100K 5% 1/6W
R914 R915 R1000	1-249-425-11 1-249-425-11 1-249-406-11	CARBON 4.7K 5% 1/6W CARBON 4.7K 5% 1/6W CARBON 120 5% 1/6W
RV101 RV102 RV103	1-228-670-00 1-230-630-11 1-230-630-11	RES, VAR, SLIDE 20K (REC LEVEL:L) RES, ADJ, CARBON 10K RES, ADJ, CARBON 10K
RV104 RV201 RV202	1-230-630-11 1-228-670-00 1-230-630-11	RES, ADJ, CARBON 10K RES, VAR, SLIDE 20K (REC LEVEL:R) RES, ADJ, CARBON 10K
RV203 RV204 RV501	1-230-630-11 1-230-630-11 1-228-995-00	RES, ADJ, CARBON 10K RES, ADJ, CARBON 10K RES, ADJ, CARBON 22K
RV502 RV503 RV504	1-228-995-00 1-228-995-00 1-228-995-00	RES, ADJ, CARBON 22K RES, ADJ, CARBON 22K RES, ADJ, CARBON 22K
RY301 RY301	1-515-323-21 1-515-645-11	(W550:Canadian,AEP)RELAY (W550:US,W551)RELAY
\$301 \$302 \$303	1-570-981-11 1-570-531-11 1-570-103-21	SWITCH, PUSH (3 KEY)(TAPE SELECT) SWITCH, PUSH (2 KEY)(DOLBY NR) SWITCH, PUSH (1 KEY)(POWER)
\$801 \$802 \$805	1-554-980-11 1-554-980-11 1-554-980-11	SWITCH, KEY BOARD (SYNCHRO:NORMAL) SWITCH, KEY BOARD (SYNCHRO:HIGH) SWITCH, KEY BOARD (DECK-A:REW)
\$807 \$808 \$809	1-554-980-11 1-554-980-11 1-554-980-11	SWITCH, KEY BOARD (DECK-A:STOP) SWITCH, KEY BOARD (DECK-A:PLAY) SWITCH, KEY BOARD (DECK-A:FF)

The components identified by shading and mark A are critical for safety.
Replace only with part number specified.

Les composants identifiés par une trame et une marque A sont critiques pour la sécurité.
Ne les remplacer que par une pièce portant le numéro spécifié.

### ELECTRICAL PARTS

Ref.No.	Part No.	Description
	1-554-980-11	SWITCH, KEY BOARD (DECK-B:REW)
S812	1-554-980-11	SWITCH, KEY BOARD (DECK-B:STOP)
S813	1-554-980-11	SWITCH, KEY BOARD (DECK-B:PLAY)
\$814	1-554-980-11	SWITCH, KEY BOARD (DECK-B:FF)
	1-554-980-11	
		SWITCH, KEY BOARD (DECK-B:REC)
2816	1-554-980-11	SWITCH, KEY BOARD (DECK-B:PAUSE)
\$817	1-554-980-11	SWITCH, KEY BOARD (DECK-B:REC MUTE)
S818	1-554-980-11	(W550:US,Canadian,AEP)
		SWITCH, KEY BOARD (DECK-A:AMS)
5901	1-570-720-11	SWITCH, PUSH (1 KEY)(HALF DET)
\$903		SWITCH, LEAF (LOADING)
0300	2 0,0 ,25 22	(20/21/4)
S951	1-570-720-11	SWITCH, PUSH (1 KEY)(HALFDET)
\$953	1-570-719-11	SWITCH, LEAF (LOADING)
S954	1-570-720-11	SWITCH PUSH (1 KEY)(ERASE PROOF)
CDV101	1-235-186-00	ENCAPSULATED COMPONENT
SPK201	1-235-186-00	ENCAPSULATED COMPONENT
T301	1-433-309-11	TRANSFORMER, BIAS OSCILLATION
7901 <u>∧</u>	.1-448-376-11	(W550:US, Canadian, W551)
T901 A	1_449_376_11	TRANSFORMER, POWER (W550:AEP)TRANSFORMER, POWER
1001 25	.1-440-3/0-11	( HOJO . ALT / V. T. TRANSFURMER, PUNER
X501	1-567-094-00	VIBRATOR, CERAMIC
X502	1-527-532-00	OSCILLATOR, CERAMIC

### ACCESSORY & PACKING MATERIAL

Part No.	Description
1-558-233-11 1-558-787-11	CORD (WITH CONNECTOR)(SIRCS)4F
3-327-651-61 3-332-462-01 3-701-630-00 3-703-450-01	INDIVIDUAL CARTON CUSHION BAG, POLYETHYLENE INSTRUCTION
3-703-710-41 3-703-713-41	STICKER, SONY SYMBOL (12) STICKER, SONY SYMBOL (10)
*3-703-978-01 3-765-917-21 4-858-078-00	LABEL (A), FIRE CAUTION MANUAL, INSTRUCTION SHEET, PROTECTION

The components identified by shading and mark ⚠ are critical for safety.

Replace only with part number specified.

Les composants identifiés par une trame et une marque ⚠ sont critiques pour la sécurité.

Ne les remplacer que par une pièce portant le numéro spécifié.

### SECTION 8 TROUBLESHOOTING

The following troubleshooting will help you correct the most common problems encountered with a tape deck. Should any problem persists after you have made these checks, consult your nearest Sony service facility.

Before proceeding with these trouble checks, first check these basic points:

— The power cord must be firmly connected.

- Amplifier connections must be firmly made.
   Heads, capstans and pinch rollers should be clean.
   The amplifier controls and switches should be set correctly.

	Trouble	Cause and remedy			
SPORT	The tape does not run when the operation button is pressed.	The unit does not work for about two seconds after the power is turned on.  →Wait until the II indicator goes off.			
AN		The cassette is not properly inserted.			
E		The cassette holder is not properly closed.			
TAPE	,	The II button is pressed.  → Press the II button again to release the pause mode.			
SANI	The transport noise seems excessively loud at the fast winding mode.	No trouble. This situation depends upon the cassette used.			
NO	The automatic shut-off mechanism activates before the	The cassette has tape slack.			
5	tape ends.	The cassette is defective.			
8	The ● button does not activates.	No cassette is in the holder.			
NATIO:		The cassette tab has removed.  → Cover the hole with plastic tape.			
TAPE OPERATION BUTTONS AND TAPE TRANSPORT	The AMS function does not operate.	A blank space is too short (less than 4 seconds).  → Insert over 4-second blank with the record muting button.			
ΤĀ		There is noise in the blank space between selections.			
	Playback cannot be heard, recording cannot be made, or	The heads are dirty.			
Š	the sound level decreases.	The connections are not made properly.			
AYB.	·	The amplifier input selector is not set to the correct position.			
<u> </u>	Excessive wow and flutter or drop out	The heads, capstans or pinch rollers are dirty.			
Ā	Incomplete erasure	The erase head is dirty.			
DING	Noise or erasure occurs.	Magnetic build-up on the head.  → Demagnetize the head.			
RECORDING AND PLAYBACK	Unbalanced tone in higher frequencies.	The DOLBY NR switch is not set to the correct position.  During playback, set the switch to the same position used when the cassette was recorded.			
		The unit is placed near a television set.			
	A hum is heard.	The unit is placed directly on or under the amplifier.  → Move the unit away from the amplifier.			
NOISE	Noise is recorded.	Recording is made near a television set or a color monitor.  → Move the unit away from the television set or color monitor.			

Sony Corporation Audio Group

Englis 87D0683 Printed in Japa

© 1987.